

Fig. 10: View Of Upper Pinch Bolt Of Intermediate Steering Shaft
Courtesy of GENERAL MOTORS CORP.

7. Remove the upper pinch bolt from the intermediate steering shaft.
8. Disconnect the intermediate steering shaft from the steering column. Note the shaft to column alignment for installation.
9. Remove the intermediate steering shaft from the vehicle.

Installation Procedure

1. Position the intermediate steering shaft into the seal.

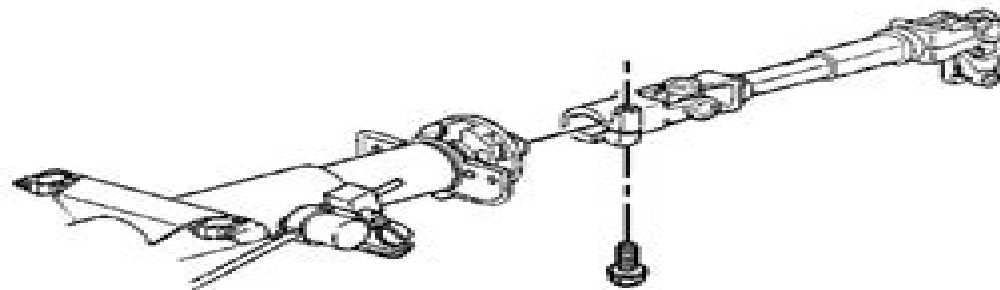


Fig. 11: View Of Upper Pinch Bolt Of Intermediate Steering Shaft
Courtesy of GENERAL MOTORS CORP.

2. Connect the intermediate shaft to the steering column as noted during removal.
3. Install the upper boot to the ridge around the intermediate shaft pass-through.

NOTE: Refer to Fastener Notice .

4. Install the upper intermediate steering shaft pinch bolt.

Tighten: Tighten the pinch bolt to 48 N.m (35 lb ft).

5. Connect the intermediate steering shaft seal onto the steering column.
6. Raise the vehicle.

10 Lacrosse Service And Repair Manual

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