

Table 2 SPECIFICATIONS AND CLEARANCES — 3 HP

**GENERAL**

|                          |                                                                                                                                                                       |
|--------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Horsepower               | 3 hp @ 4,000 rpm                                                                                                                                                      |
| Operating range          | 3,500 hp @ 4,500 rpm                                                                                                                                                  |
| Test tank                | 3,850 rpm                                                                                                                                                             |
| Engine type              | 2-cylinder, 2 cycle, 180° crank                                                                                                                                       |
| Bore and stroke          | 1-9/16 in. bore x 1-3/8 in. stroke                                                                                                                                    |
| Piston displacement      | 5.28 cu. in.                                                                                                                                                          |
| Crankshaft size          |                                                                                                                                                                       |
| All journals             | 0.6854 - 0.6849 in.                                                                                                                                                   |
| Connecting rod crank pin | 0.6255 - 0.6250 in.                                                                                                                                                   |
| Carburetion              | Single barrel, float feed, high and low-speed adjustments, manual choke                                                                                               |
| Float level              | Flush with casting                                                                                                                                                    |
| Intake needle seat       | 0.065 - 0.062 in. Use a No. 52 drill as gauge                                                                                                                         |
| Cooling system           | Centrifugic (combination positive displacement and centrifugal pump)                                                                                                  |
| Propeller gear ratio     | 17:28 Lightwin/Duckwin<br>12:25 Yachtwin                                                                                                                              |
| Propeller                | Yachtwin—<br>Standard - 8 in. diameter x 5 1/2 in. pitch, 3 blade<br>Optional - 8 x 4 1/2 in., 3 blade<br>Lightwin—<br>6 1/2 in. diameter x 5 1/4 in. pitch, 2 blades |
| Speed control            | Single lever, synchronized throttle and spark                                                                                                                         |
| Starter                  | Manual, self-revving                                                                                                                                                  |
| Ignition                 | Flywheel magnets                                                                                                                                                      |
| Spark plug               | AC-M42K, Champion J4J, 14mm                                                                                                                                           |
| Spark plug gap           | 0.030 in.                                                                                                                                                             |
| Spark plug torque        | 17 1/2 - 20 1/2 ft. lb.                                                                                                                                               |
| Breaker point gap        | 0.030 in.                                                                                                                                                             |
| Condenser                | 0.18 to 0.22 $\mu$ fd.                                                                                                                                                |

**POWER HEAD**

|                     |                     |
|---------------------|---------------------|
| Piston ring gap     | 0.015 - 0.008 in.   |
| Piston ring groove  | 0.0035 - 0.003 in.  |
| Cylinder and piston | 0.0025 - 0.0013 in. |
| Crankshaft          |                     |
| Upper               | 0.0023 - 0.0013 in. |
| Center              | 0.0023 - 0.0013 in. |
| Lower               | 0.0023 - 0.0013 in. |
| Connecting rod      |                     |
| Piston end          | 0.0011 - 0.0004 in. |
| Crankshaft end      | 0.0017 - 0.0007 in. |

(continued)

\* Sumpless substituted at sea level. Allow 2% reduction per 1000' above sea level.

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*Outboard Motor Service Manual: Motors below 30 hp*, 1979      **Index of Technical Publications** United States.  
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Coles, Howard U. Young, 1989      **Atlantic Fisherman**, 1979-11      Outboard Motor Service Manual Intertec  
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this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models  
Volume II covers models with 30hp and above      **Catalog of Copyright Entries. Third Series** Library of Congress.  
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### Table of Contents 1977 Johnson 20 Hp Repair Manual

1. Understanding the eBook 1977 Johnson 20 Hp Repair Manual
  - The Rise of Digital Reading 1977 Johnson 20 Hp Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 1977 Johnson 20 Hp Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 1977 Johnson 20 Hp Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 1977 Johnson 20 Hp Repair Manual
  - Personalized Recommendations
  - 1977 Johnson 20 Hp Repair Manual User Reviews and Ratings
  - 1977 Johnson 20 Hp Repair Manual and Bestseller Lists
5. Accessing 1977 Johnson 20 Hp Repair Manual Free and Paid eBooks

- 1977 Johnson 20 Hp Repair Manual Public Domain eBooks
  - 1977 Johnson 20 Hp Repair Manual eBook Subscription Services
  - 1977 Johnson 20 Hp Repair Manual Budget-Friendly Options
6. Navigating 1977 Johnson 20 Hp Repair Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - 1977 Johnson 20 Hp Repair Manual Compatibility with Devices
    - 1977 Johnson 20 Hp Repair Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of 1977 Johnson 20 Hp Repair Manual
    - Highlighting and Note-Taking 1977 Johnson 20 Hp Repair Manual
    - Interactive Elements 1977 Johnson 20 Hp Repair Manual
  8. Staying Engaged with 1977 Johnson 20 Hp Repair Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers 1977 Johnson 20 Hp Repair Manual
  9. Balancing eBooks and Physical Books 1977 Johnson 20 Hp Repair Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection 1977 Johnson 20 Hp Repair Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine 1977 Johnson 20 Hp Repair Manual
    - Setting Reading Goals 1977 Johnson 20 Hp Repair Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of 1977 Johnson 20 Hp Repair Manual
    - Fact-Checking eBook Content of 1977 Johnson 20 Hp Repair Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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