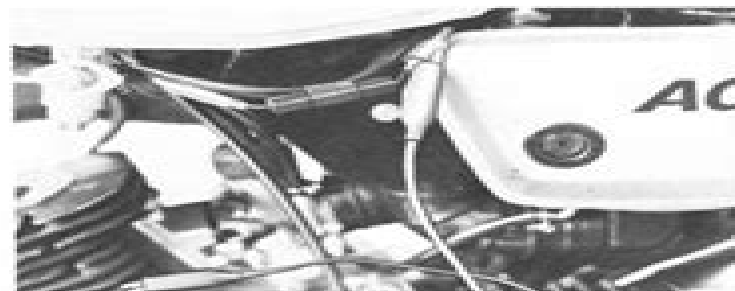
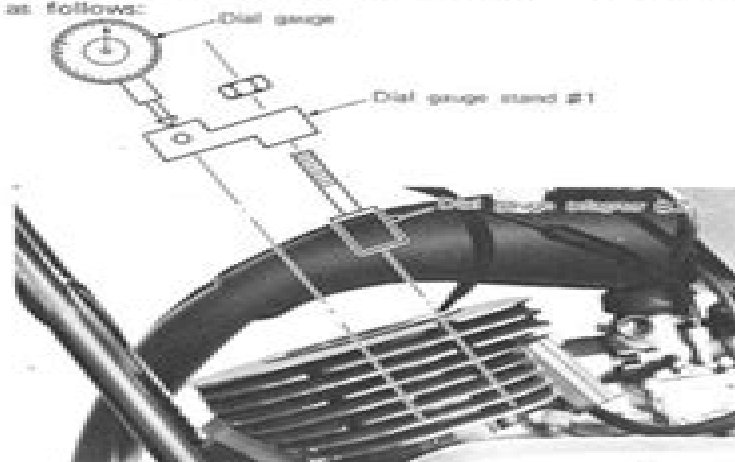


## 2-2. Engine Tuning

### A. Ignition Timing

Ignition timing must be set with a dial indicator (to determine piston position) and a low-range ohmmeter (to determine exactly when contact breaker points begin to open). Proceed as follows:

1. Remove cylinder head.
2. Install dial gauge stand adapter #2 at cylinder holding bolt.
3. Insert dial gauge assembly into adaptor # 2.
4. Remove magneto cover.
5. Switch on point checker and adjust. Connect red lead of Point Checker to black wire in wire harness coming from magneto.
6. Connect black lead of Point Checker to unpainted surface of cylinder fin or unpainted crankcase bolt or screw.



7. Rotate magneto flywheel until piston is at top-dead-center. Set the zero on dial indicator face to line up exactly with dial indicator needle. Tighten set screw on dial gauge stand to secure dial gauge assembly. Rotate flywheel back and forth to be sure that indicator needle does not go past zero.

# 1980 Ag 100 Repair Manual

**Volkswagen of America, Inc. Staff**



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**Mount St. Helens Land Management Plan** United States. Forest Service. Pacific Northwest Region,1981

**Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1991

Monthly Catalog of United States Government Publications ,1989

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the btc thread has higher joint and bending strengths than ltc or stc as a result this thread is often used in deeper wells where higher hook loads are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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api compatibility the connection s buttress thread profile makes it fully compatible with standard api buttress connections by being api compatible in both pin and box operators can use standard api accessories and draw on a wide range of threading and repair shops providing flexibility and efficiency

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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