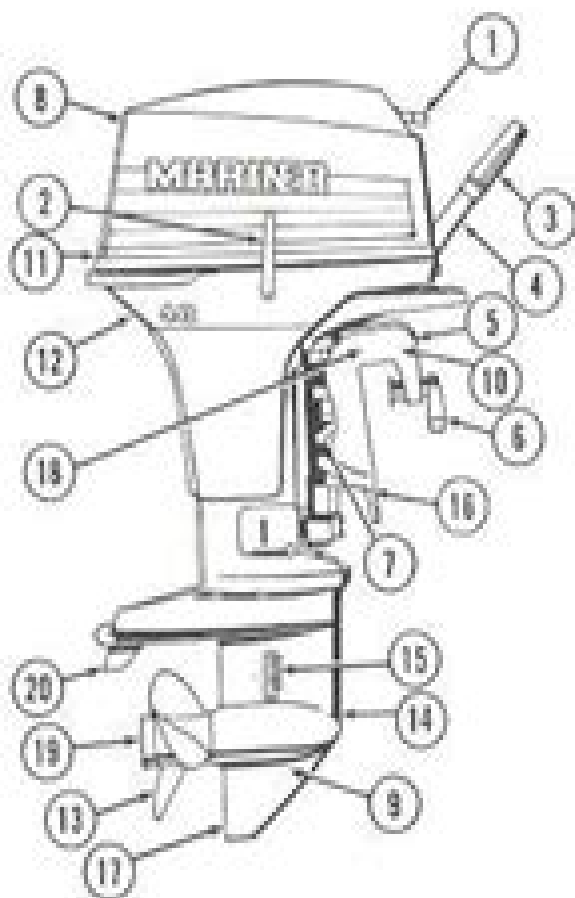


Figure 1. 40M Model

MANUAL START

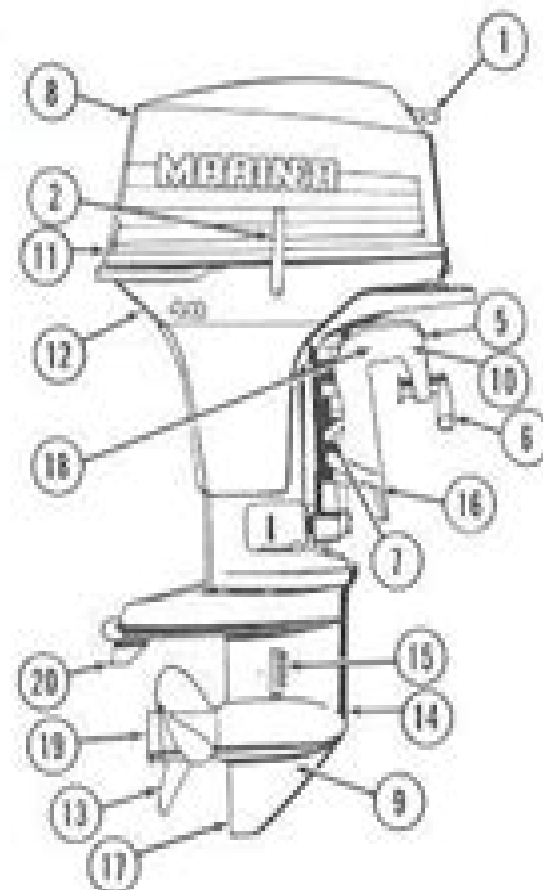


Nomenclature

- 1 - Starter Handle
- 2 - Shift Handle
- 3 - Throttle Grip
- 4 - Steering Handle
- 5 - Clamp Bracket
- 6 - Clamp Screw Handles
- 7 - Tilt Lever
- 8 - Top Cowl
- 9 - Oil Fill/Drain Hole
- 10 - Tilt Tube
- 11 - Cowl Clamp Lever  
(Not in View)
- 12 - Water Pump "Tell Tale"  
Hole
- 13 - Propeller
- 14 - Lower Unit
- 15 - Water Intake
- 16 - Tilt Angle Pin
- 17 - Skeg
- 18 - Serial Number Plate  
Location
- 19 - Thru Prop Exhaust
- 20 - Trim Tab

Figure 1A. 40E Model

ELECTRIC START



# 1996 1997 Yamaha 40hp 40 Hp Service Manual Outboard

**CO Houle**



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