

Installation Requirements

Boat Construction



1. Install "Protractor" (see diagram) between 15 to 18 in. between pickups.
2. Remove Surface Plate (see diagram). (After this is done, the pickup should be in the water.)
3. Use "Protractor" to locate "Protractor" (see diagram) (see diagram).
4. Use "Protractor" to locate "Protractor" (see diagram). (After this is done, the pickup should be in the water.)
5. Remove "Protractor" (see diagram).
6. Remove "Protractor" (see diagram).

NOTE: For Water Pickup(s) consult Mercury In-Power Service Group or 1-800-255-2727.

IMPORTANT: All applicable Coast Guard regulations must be complied with when constructing engine compartment.

Water Pickup(s)

⚠ CAUTION

Do not install water pickup directly in line with propeller, as pickup may create turbulence and allow air to flow into the "propeller slipstream." This will cause propeller ventilation and will adversely affect boat performance.

A "Protractor" (see diagram) water pickup must be used with this stern drive. Water pickup must be large enough to permit sufficient water flow to engine and water pickup pump for adequate engine cooling. Pickup also must supply a positive head while underway. We recommend Quickster Pro-Mag Water or Sea-Flo® or Transom Mounted Water Pickup.

Water pickup should be located in an easily accessible location, subject to maintenance, and means of water shut-off must also be installed. Fresh water pickup in accordance with instructions about stern drive. Located water pickup to transom water inlet side 1/4 to 1/2 in. (25mm) 3/4 inch of glasswater and freshwater to prevent a flow collecting due to pump action. We recommend the use of some reinforced hose. Be sure to secure these connections with hose clamps.

It is recommended that a water shut valve be installed in water inlet hose to allow the operator to shut off the water in case of a leak or when boat is not in use. The water shut valve also is required if operator leaves or runs or shuts the cooling system while the boat is in the water. Valve must have an internal water sealant at least equal to or greater than water inlet hose to prevent restricting water flow during normal operation. It is 1/4 to 1/2 in. (25mm) or larger brass ball valve or gate valve is recommended. Ball valve is an area where it can be easily accessible and supported adequately to prevent hose fatigue. After installation, valve and connections should be carefully inspected for leaks.

IMPORTANT: Damage, that results from a clogged cooling system, will not be covered by Mercury or Warranty.

If boat is to be operated in water with a high debris content, a seawater strainer should be installed in water inlet hose to prevent debris from entering cooling system. Strainer must be of sufficient size to ensure that an adequate supply of water is maintained for engine cooling. Install seawater strainer in an area where it will be easily accessible for inspection and cleaning, according to manufacturer's instructions. Strainer should be installed in water inlet hose after water shut valve to allow operator to shut off water when cleaning strainer.

Power Trim Control

⚠ CAUTION

Avoid possible severe damage to the stern drive. Do not trim drive all the way up or at an engine speed above 1200 RPM.

Any of the Quickster power or in-handle type trim systems that are specified for use with Mercury stern drives can be used with this Power Trim system. Install trim control in accordance with instructions that accompany it.

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