

Chrysler LHS 1999-2001 Workshop Manual

9-52 3.2L I6 ENGINE

DESCRIPTION AND OPERATION (Continued)

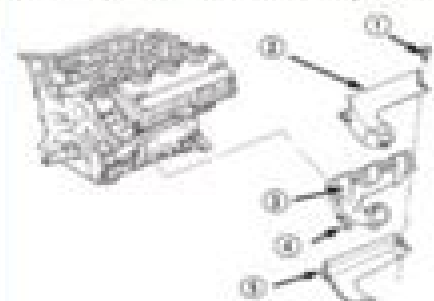


Fig. 19 Exhaust Manifold

- 1 - BOLT
- 2 - HEAT SHIELD
- 3 - EXHAUST MANIFOLD
- 4 - BOLT
- 5 - HEAT SHIELD

DIAGNOSIS AND TESTING

ENGINE DIAGNOSIS—INTRODUCTION

Engine diagnosis is helpful in determining the cause of malfunctions not detected and corrected by routine maintenance.

These malfunctions may be classified as either mechanical (e.g., a strange noise, or performance (e.g., engine idles rough and stalls).

Refer to the Service Diagnosis—Mechanical Chart and the Service Diagnosis—Performance Chart, for possible causes and corrections of malfunctions. Refer to FUEL SYSTEM for the fuel system diagnosis.

Additional tests and diagnostic procedures may be necessary for specific engine malfunctions that cannot be isolated with the Service Diagnosis charts. Information concerning additional tests and diagnosis is provided within the following:

- Cylinder Compression Pressure Test
- Cylinder Combustion Pressure Leakage Test
- Cylinder Head Gasket Failure Diagnosis
- Intake Manifold Leakage Diagnosis



Fig. 20 Oil Lubrication System

- 1 - OIL PUMP
- 2 - OIL FILTER
- 3 - OIL PAN
- 4 - OIL PUMP DRIVE
- 5 - OIL PUMP DRIVE SHAFT
- 6 - OIL PUMP DRIVE GEAR
- 7 - OIL PUMP DRIVE GEAR
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- 15 - OIL PUMP DRIVE GEAR
- 16 - OIL PUMP DRIVE GEAR

9-53 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)

(2) Tighten bolts to torque shown in (Fig. 65), using the following steps and torque values:

- Step 1: Bolts 1-8 to 45 N·m (33 ft. lb.)
- Step 2: Bolts 1-8 to 75 N·m (55 ft. lb.)
- Step 3: Bolts 1-8 to 75 N·m (55 ft. lb.)
- Step 4: Bolts 1-8 to 100° Turn the bolts to the torque wrench for this step.
- Step 5: Bolts 9-12 to 25 N·m (18 ft. lb.)



Fig. 65 Cylinder Head Tightening Sequence

(3) Connect catalytic converter to exhaust manifold with a new V-band clamp. Tighten V-band clamp to 10 N·m (70 ft. lb.).

(4) Install manifolds. Refer to procedure in the section.

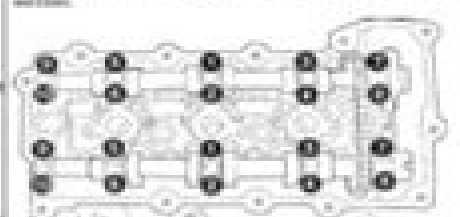


Fig. 66 Camshaft Bearing Cap Tightening Sequence

(5) Install timing chain and sprockets. Refer to procedure in this section.

(6) Install water outlet connector (Fig. 67). Refer to COOLING SYSTEM for procedure.

(7) Install cylinder head covers. Refer to procedure in this section.

(8) Install timing chain cover and crankshaft damper. Refer to procedure in this section.

(9) Install the timing chain and sprockets. Refer to procedure in this section.

(10) Install the water outlet connector (Fig. 67). Refer to COOLING SYSTEM for procedure.

(11) Install the cylinder head covers. Refer to procedure in this section.

(12) Install the timing chain cover and crankshaft damper. Refer to procedure in this section.

VALVE AND VALVE SPRING INSPECT

REMOVAL

(1) With cylinder head removed, compress valve springs using a Special Tool C-5422-B, Valve Spring Compressor.

(2) Remove valve retaining bolts, valve spring retainers, valve springs and valve spring retainers and assembly.

(3) Before removing valves, remove any burrs from valve stem lock grooves to prevent damage to the valve guides. Identify valves to insure installation in original location.

INSTALLATION

(1) Coat valve stems with clean engine oil and insert them in cylinder head.

(2) If valves or seats have been reground, check valve tip height (to (Fig. 68). If valve tip height for intake valves is greater than 47.58 mm (1.8732 in.) or 49.14 mm (1.9346 in.) for exhaust valves, grind valve tip until within specifications. Make sure measurement is taken from cylinder head surface to the top of valve stem.



Fig. 68 Valve Tip Height and Valve Spring Insulator Height Checking

- 1 - SPRING RETAINER
- 2 - VALVE SPRING
- 3 - VALVE SPRING SEAT TOP
- 4 - CYLINDER HEAD SURFACE



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