their Mountings

- Push so and pull down on the transmission scienals. Observe the transmission mounting.
- Replace the mounting if the following conditions exist.
 - Flutter cushion separated from the metal plate of the mounting.
 - shounting bottomed out (talishelt can be moved up but not down).
- If there is relative movement between a metal plate of the mounting and its attaching point, lighten the bottl or note attaching the mounting to the transmission or crossmember.

Front Mounting Replacement



ACTION.

Remove or Disconnect (Figures 23 through 26)

Support the engine with a suitable litting future.
Do not load the engine mounting.

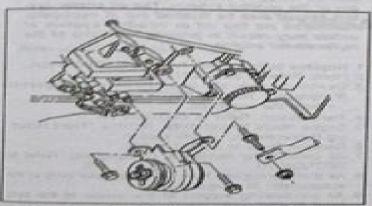


Figure 23—Front Engine Mount (Right Side)

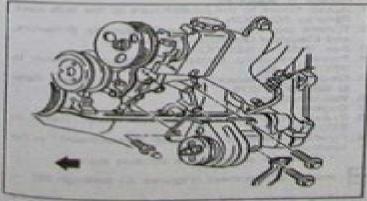


Figure 24-Front Engine Mount (Left Side)

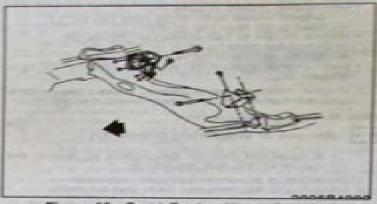


Figure 25-Front Engine Mount Bracket

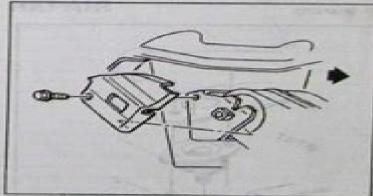


Figure 26-Front Engine Mount Shield

- 1. Engine mounting through-bolt.
 - Raise the engine only enough to permit removal of the engine mounting.
- 2. Mounting assembly bolts, nuts, and washers.
- 3. Mounting assembly.



Install or Connect (Figures 23 through 26)

- 1. Mounting assembly.
- 2. Mounting assembly bolts, nuts, and washers.

Tighten

- . Bolts to specifications: as follows.
- Right engine mount (Figure 23):
 - Engine mount bolts to 53 N.m (39 lb. ft.).
 - Stud to 53 N.m (39 lb. ft.).
- Generator brace nut to 50 N/m (37 lb. ft.).

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