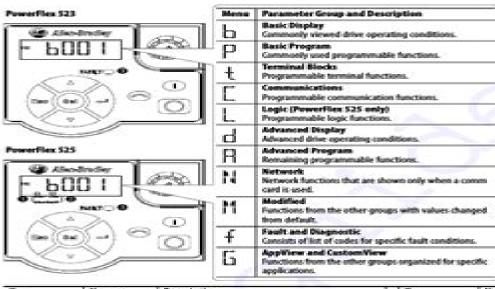
Start, Stop, Direction, and Speed Control

Factory default parameter values allow the drive to be controlled from the keypad. No programming is required to start, stop, change direction, and control speed directly from the keypad.

IMPORTANT To disable reverse operation, see A544 [Reverse Disable].

See Fault Codes on page 29 for an explanation of the fault codes.

Display, Control, and Navigation Keys



PowerFlex 525 Embedded EtherNet/IP Indicators

No. Display		Display State	Description		
•	ENET	ON	Adapter is not connected to the network.		
		Steady	Adapter is connected to the network and drive is controlled through Ethernet		
		Flashing	Adapter is connected to the network but drive is not controlled through Ethernet.		
•	LINK	ON	Adapter is not connected to the network.		
		Steady	Adapter is connected to the network but not transmitting data.		
		Flashing	Adapter is connected to the network and transmitting data.		

Description

Indicates drive is faulted.

LED

BAURUT

Mich.

40

LED State

Flashing Red

Key	Name	Description	Key	Name	Description
S.	Down Arrow	Scroll through user-selectable display parameters or groups. Increment values.	83	Reverse	Used to reverse direction of the drive. Default is active. Controlled by parameters P046, P048, and P050 [Start Sounce s] and AS44 [Revense Disable].
	Escape	Back one step in programming menu. Cancel a change to a parameter value and exit. Program Mode.	(0)	Start	Used to start the drive. Default is active. Controlled by gurameters P046, P048, and P050 [Start Sounce of].
•	Select	Advance one step in programming menu. Select a digit when viewing parameter value.	0	Stop	Used to stop the drive or clear a fault. This key is always active. Controlled by parameter PO4S [Stop Mode].
	Enter	Advance one step in programming menu. Save a change to a parameter value.		Putcotiometer	Used to control speed of drive. Default is active. Controlled by gurameters P047, P049, and P051 [Speed References].

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