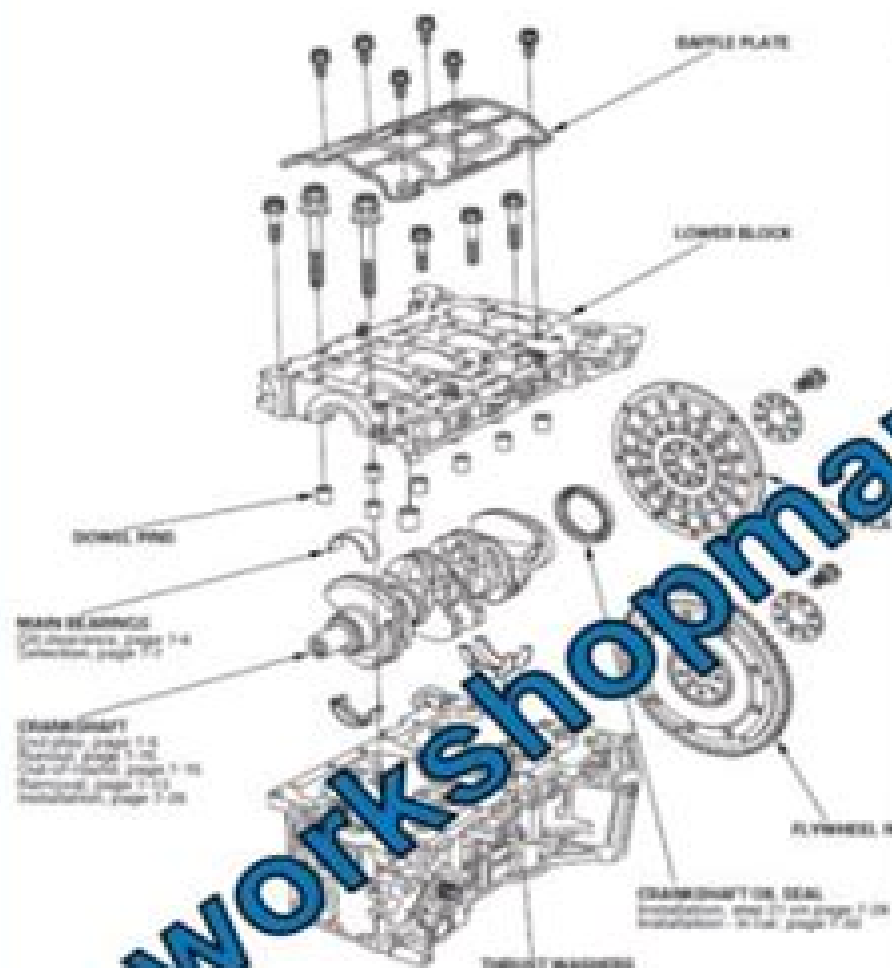


Honda Integra 1993-2006 Workshop Manual

Component Location Index



Cylinder Head Installation

Install the cylinder head in the reverse order of removal.

1. Clean the cylinder head and block surfaces.
2. Install the new cylinder head gasket (A) and dowel pins (B) on the engine block. Always use a new cylinder head gasket.



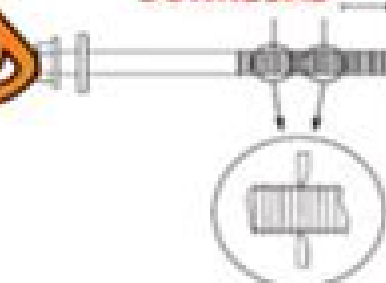
3. Rotate the crankshaft to top dead center (TDC). Align the TDC mark (A) on the crankshaft sprocket with the pointer (B) on the engine block.



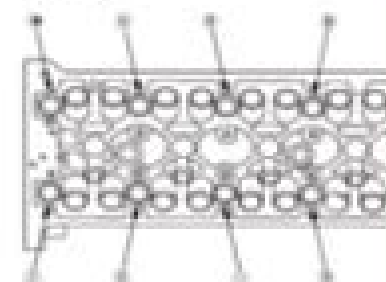
4. Install the cylinder head on the block.

5. Measure point A-B.

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6. If either diameter is less than 15.8 mm (0.625 in.), replace the cylinder head bolt.
7. Apply new engine oil to the bolt threads of all of the cylinder head bolts.
8. Tighten the cylinder head bolts in sequence (B) to 45 N·m (33 ft·lb). Use a beam type torque wrench. When using a preset type wrench, be sure to tighten slowly and do not overtighten. If a bolt makes any noise while tightening it, loosen the bolt and retighten it first step.



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