

Remove the gear holder from the bottom of the two gears and insert it between them on top. Use a new tabbed lock washer. Torque the primary drive gear nut to specification with a 27 mm socket. Bend the tab washer in place carefully, using a punch and hammer.

(Specification for primary drive nut torque is 75 Nm or 54 ft-lb)

Remove the gear holder.

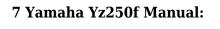
Install the alternator flywheel. See the Left Side Engine Components topic for more information.

Install the clutch. See the Clutch Installation for more information.

Install the right crankcase cover. See the Right Side Engine Components Installation topic for more information.

## 7 Yamaha Yz250f Manual

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