

REWORK

001 Torque



10. **NOTE:** Do not lubricate the new lower Teflon fuel injector seals.

1. **NOTE:** No cushion impact force is allowed.

Press the fuel rail down into the injector head injector lower by hand, then install and hand start fuel rail bolts 1 and 4.

2. Release the force before tightening.

3. Install the remaining fuel rail bolts. Tighten all of the fuel rail bolts in the sequence shown and in the following 5 steps.

Torque

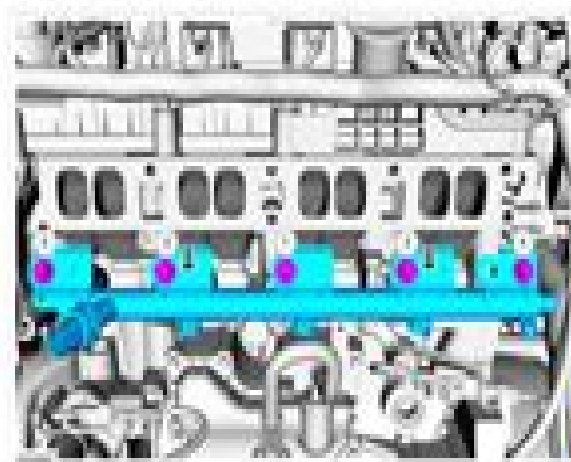
Step 1: 40 N.m (30 lbf.ft)

Step 2: Release the torque to: 0 N.m (0 lbf.ft)

Step 3: Hand fit

Step 4: 120 N.m (90 lbf.ft)

Step 5: 20°



11. Install a new O2 sensor.
Torque 10 N.m (7 lbf.ft)

REWORK

001 Torque



12. **NOTE:** Replace gasket if damaged.

Inspect and if necessary replace the coolant outlet gasket.



13. Install the coolant outlet and the bolts.
Torque 40 N.m (30 lbf.ft)

20flhtcu Repair Manual

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