

Axle Repair Procedures

Inner Planetary Disassembly

Planet Pin & Gear Removal

1. Complete Steps 1 through 30 in Wheel Hub Disassembly Section. Place the Inner Planetary Assembly on a suitable work bench.
2. Loosen and remove the six (6) capscrews retaining the oil trough and planet pin retainers to the planetary assembly. Remove the oil trough and planet pin retainers. Reference the planet pin in relationship with the carrier assembly (Fig. 1).



Figure 1:

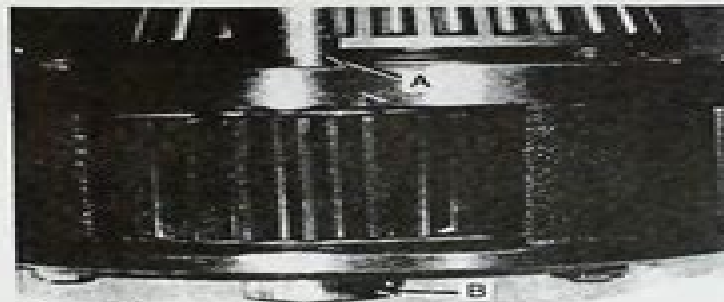


Figure 2:

A-Brass Drift B-Lock Ball



Figure 3:

3. Position the Inner Planetary Carrier Assembly outer face down on the bench edge. This allows the planet pin to clear the bench while it is being driven out. Use a brass drift to drive on the rear of the pin. As the lock ball is driven out of the carrier lock ball seat, remove and retain it for reuse. Continue to drive the pin out of the carrier. Remove the planet pin, gear bearings and thrust washer (Fig. 2).

4. Clean and inspect the planet gear assembly (Fig. 3).

NOTE: Do not intermix parts from other planet gear assemblies.

5. Repeat this procedure for the remaining planet gear assemblies.

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Rose Army



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