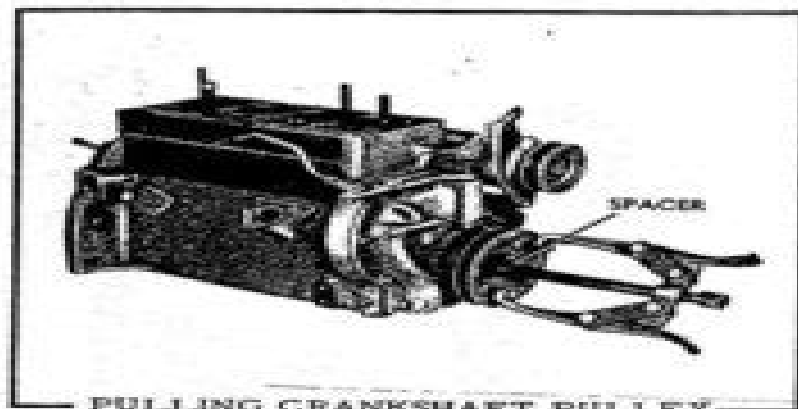


TIMING GEAR COVER



Removal

Remove the hood and hood support. Disconnect the carburetor link rod and the governor spring. Remove crank jaw. Use two 3/8" capscrews and pull crankshaft pulley as shown. Do not run capscrew through against die cast cover or pry against cover as it may be easily damaged.

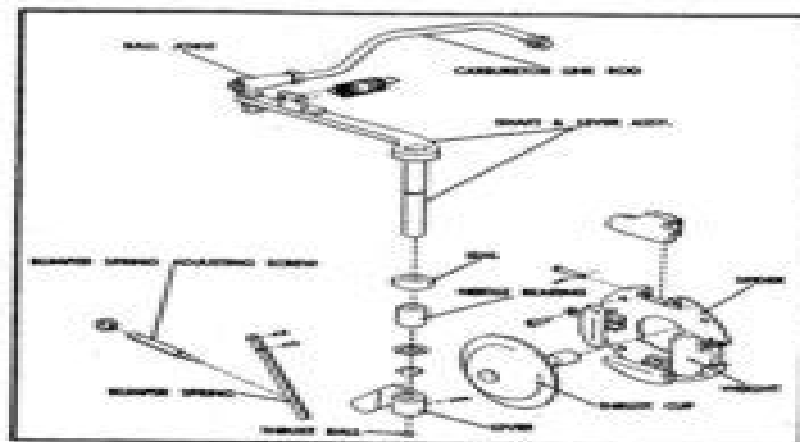
Inspection

See "governor" and oil seals.

Assembly

Tighten capscrews to 15 ft. lbs. torque.

GOVERNOR & GOVERNOR WEIGHT ASSEMBLY



Removal

Remove the hood and hood support and the fan belt. Pull the crankshaft fan drive sheave. Disconnect the carburetor throttle link rod from the carburetor and the governor spring from the governor arm. Remove the timing gear cover from the engine.

Remove the snap ring from the governor shaft and turn the shaft until the tapered groove pin can be driven out of the governor arm. The shaft and lever assembly can be pulled from the timing gear cover. A 3/16" thrust pivot

ball is used under shaft. The needle bearing may be driven from the cover.

Assembly

If the needle bearing has been removed, it should be replaced with a new part and pressed into place. Install the lever and shaft assembly in the timing gear cover using a new dust seal. Be sure pivot ball is in position. At any time when the timing gear cover is removed a new crankshaft oil seal must be used. Tighten the timing gear cover capscrew to 15 ft. lbs. torque.

To adjust the governor, back out the governor bumper spring adjusting screw entirely. Place the throttle lever in the full speed position and hold the carburetor in the full speed position. Adjust the carburetor link rod until it just fits between the governor arm and the carburetor. Adjust the ball joint at the end of the carburetor throttle link rod until it is free of all slack but not tight. The throttle rod is provided with a stop to keep the engine from being over speeded. Make sure this cotter pin stop is in place. Be sure that the throttle rod has not been bent at the spring end which would cause interference with the spring.

The governor bumper spring adjusting screw is provided to eliminate surge from governor. It is usually not necessary to use this screw - however, if the engine does surge

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Table of Contents Allis Chalmers G Manual

1. Understanding the eBook Allis Chalmers G Manual
 - The Rise of Digital Reading Allis Chalmers G Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Allis Chalmers G Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Allis Chalmers G Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Allis Chalmers G Manual
 - Personalized Recommendations
 - Allis Chalmers G Manual User Reviews and Ratings
 - Allis Chalmers G Manual and Bestseller Lists
5. Accessing Allis Chalmers G Manual Free and Paid eBooks

- Allis Chalmers G Manual Public Domain eBooks
- Allis Chalmers G Manual eBook Subscription Services
- Allis Chalmers G Manual Budget-Friendly Options
- 6. Navigating Allis Chalmers G Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Allis Chalmers G Manual Compatibility with Devices
 - Allis Chalmers G Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Allis Chalmers G Manual
 - Highlighting and Note-Taking Allis Chalmers G Manual
 - Interactive Elements Allis Chalmers G Manual
- 8. Staying Engaged with Allis Chalmers G Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Allis Chalmers G Manual
- 9. Balancing eBooks and Physical Books Allis Chalmers G Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Allis Chalmers G Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Allis Chalmers G Manual
 - Setting Reading Goals Allis Chalmers G Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Allis Chalmers G Manual
 - Fact-Checking eBook Content of Allis Chalmers G Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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