



1000 Series



RATINGS

Model ⁽¹⁾	Input Torque Gross N•m (lb-ft)	Input Power Gross ⁽²⁾ Kw (hp)	Turbine Torque Net ⁽³⁾ N•m (lb-ft)	GWW kg (lbs)	GOW kg (lbs)
1000 General	780 (575)	224 (300)	1152 (850)	9000 (19,850)	11,800 (26,001)
Refuse, On-Highway	746 (550)	224 (300)	1152 (850)	7500 (16,540)	7500 (16,540)
Transit Bus, Shuttle Bus, Coach, Non-North America School Bus	610 (450)	149 (200)	1017 (750)	7500 (16,540)	7500 (16,540)
1000 MH Motorhome	746 (550)	224 (300)	1152 (850)	10,000 (22,000)	11,800 (26,001)
1000 SP Specialty Vehicles	CONTACT YOUR ALLISON REPRESENTATIVE FOR DETAILS				

(1) Models including vocational designations (ie: CRD, DFS, SP, MH) are for global markets. All other models within this document are targeted for non-North American markets only.
 (2) Gross Power rating as defined by ISO 1585 or SAE J1995. (3) Turbine Torque limit based on ISCAAN standard deductions.

DRIVETRAIN INTERFACES

Acceptable full-load engine governed speed	2200 – 3800* rpm
Acceptable engine idle speed range (with transmission in Drive)	500 – 800 rpm
Maximum output shaft speed at 105 km/hr (65 mph)	5000 rpm

* Engines with full-load governed speed greater than 3800 rpm require Application Engineering review

MOUNTING

To Engine

SAE No.1, SAE No.2

TORQUE CONVERTER

Type: One stage, three element, polyphase.
Includes standard integral damper which is operational in lockup.

Model	Stall Torque Ratio
TC-210	2.05
TC-211	1.91
TC-221	1.73
TC-222	1.58

MECHANICAL RATIOS (Gear ratios do not include torque converter multiplication)

Range	
First	3.10 : 1
Second	1.81 : 1
Third	1.41 : 1
Fourth	1.00 : 1
Fifth	0.71 : 1
Sixth	0.61 : 1
Reverse	-4.49 : 1

CONTROL SYSTEM

Description	Allison 4th Generation Electronic Controls with closed loop adaptive shifts
Shift Sequences	[C = Converter mode (lockup clutch disengaged); L = Lockup mode (lockup clutch engaged)] Option 1: 1C-[1L]-2C-2L-3L-4L-5L Option 2: 1C-[1L]-2C-2L-3L-4L-5L-6L

Driver-to-Transmission Interface

Cab-mounted shift selector

Communication Protocol - Engine/Vehicle Systems Interface

SAE J1939, SAE J1587, ISO 9141, JESCAN

Allison Transmission 1000 Series Repair Manual

Michael Hoelscher



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