

Seat Altea XL & Freetrack 2006-2015 Workshop Manual

Assembly overview - Pump, oil pump

1. Oil level adaptation sensor (SAB)
 - 1.1. Mount type connector
 - 1.2. Removing and fitting → [Chapter](#)
2. Oil ring
 - 2.1. Remove
3. Oil level plug, 10 Nm
4. Oil seal
 - 4.1. Remove
5. Seal
 - 5.1. Specified torque and installation sequence → [Fig.](#)
6. Oil pump
 - 6.1. Clean sealing surface before fitting
 - 6.2. Install oil pressure sensor (2 115 404 02)
 - 6.3. Removing and installing → [Chapter](#)
7. Oil filter
8. Oil pump
 - 8.1. Removing and fitting → [Chapter](#)
 - 8.2. With pressure relief valve (2 115 404 02)
 - 8.3. Before installing, check that both cover elements for mounting oil pump on cylinder head are fitted

Notes

- If fuelled half an oil pump head is to be removed
- Check the correct operation of the oil pump
- The oil pump must rotate easily when it is turned only with finger
- Review if it is difficult to move

6. Fuelled test for oil pump

- 6.1. Check for damage and wear
- 6.2. Replace if necessary

Notes

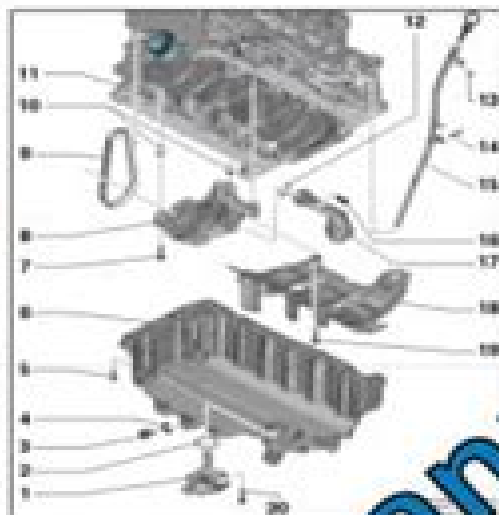
- The fuelled test may require a little after a certain period
- This is not a fault and does not necessarily mean that further opening

10. Check elements

11. Cylinder block

12. Oil ring

- 12.1. Remove

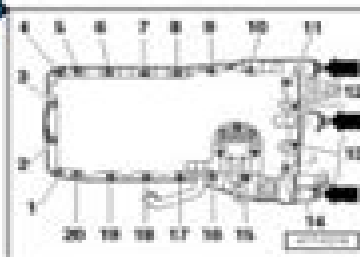


Oil pump - specified torque and installation sequence

Notes

Remove oil pump body

- Tighten body in 3 stages



Stage	Order	Tightening torque
1	1 - 12	Diagonally 2 Nm
2	1 - 12	All Nm with the wrench 2 115 404 02
3	1 - 12	Tighten in sequence and in diagonal sequence. Final torque 10 Nm

Continuation for all vehicles

- Tighten step order 1, 2 and 3 in sequence of 10 Nm

Continuation for all vehicles

- Remove body 1, 2 and 3 in sequence of 10 Nm

Assembly

Tightening torque: Order for installation → [Chapter](#)

Tightening torque: Order for removal → [Chapter](#)

Installation is done in a few seconds after other opening in the factory

- First use 10 Nm torque in auxiliary bracket and under mounting plate (10 Nm)
- Torque oil body in sequence with torque angle
- Tighten torque bracket (tightening torque in auxiliary bracket)

Tightening torque: Order for installation

Notes

Remove the body with the wrench 2 115 404 02

- Torque in the following sequence

- Stage 1 - 12 (2 115 404 02)
- Stage 2 - 12 (2 115 404 02)
- Stage 3 - 12 (2 115 404 02)

- Tighten body in 3 stages in the sequence shown

Stage	Order	Tightening torque / Torque angle
1	1 - 12	Diagonally in Nm with the wrench 2 115 404 02
2	1 - 12	All Nm with the wrench 2 115 404 02
3	1 - 12	Tighten in sequence and in diagonal sequence. Final torque 10 Nm

- Tighten body in 3 stages in the sequence shown



Altea XI Manual

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