

G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G78	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

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C Cleary



Amada Cnc Code G M Manual:

Directory of Machine Tools, Manufacturing Machinery & Related Products ,1992 **Skill Based Automated Production** Peter Kopacek,R. Genser,1990-10-31 This volume will be of interest to all those who are involved in the development and integration of systems into the manufacturing and industrial process It draws together theoretical situations as well as many practical examples of systems which are currently in use in industry including computer integrated manufacturing CIM and flexible manufacturing systems FMS **Current List of Medical Literature** ,1958 Includes section Recent book acquisitions varies Recent United States publications formerly published separately by the U S Army Medical Library **Predicasts F & S Index United States** Predicasts, inc,1989 A comprehensive index to company and industry information in business journals Monthly Catalog of United States Government Publications United States. Superintendent of Documents,1976 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index **American Machinist & Automated Manufacturing** ,1986 Current List of Medical Literature ,1958 **Thomas Register of American Manufacturers** ,2003 Vols for 1970 71 includes manufacturers catalogs **Paperbound Books in Print** ,1970 *Metals Abstracts* ,1996 **Subject Guide to Books in Print** ,1984 **The Tribune** ,1944 *The New York Times Magazine* ,1965 **Government Reports Announcements & Index** ,1995-10 *Bibliography of Agriculture with Subject Index* ,1971 **Who's who in Finance and Business** ,2008 Index to Legal Periodicals & Books ,2002 **CNC LATHE G-CODE and M-CODE ILLUSTRATIVE HANDBOOK** Patrick Talverdi,2010-10 This handbook is a practical source to help the reader understand the G codes and M codes in CNC lathe programming It covers CNC lathe programming codes for everyday use by related industrial users such as managers supervisors engineers machinists or even college students The codes have been arranged in some logical ways started with the code number code name group number quick description command format notes and some examples Moreover the reader will find five complementary examples and plenty of helpful tables in appendix Numerical Control Programming George C. Stanton,1988-01-01 *Numerical Control Programming* George C. Stanton,1989-05-01

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