

## AEU & AED Series - Manufactured Housing Electric Furnace Kit

### 1. Safety Instruction

Potential safety hazards are alerted using the following symbols. The symbol is used in conjunction with terms that indicate the intensity of the hazard.



#### WARNING

This symbol indicates a potentially hazardous situation, which if not avoided, could result in serious injury, property damage, product damage or death.



#### CAUTION

This symbol indicates a potentially hazardous situation, which if not avoided, may result in moderate injury or property damage.



#### WARNING

Certified technicians or those individuals meeting the requirements specified by NATE may use this information. Property and product damage or personal injury hazard may occur without such background.



#### WARNING

All power sources should be disconnected prior to servicing. Failure to do so may cause personal injury or property damage.



#### WARNING

Product designed and manufactured to permit installation in accordance with local and national building codes. It is the installer's responsibility to ensure that product is installed in strict compliance with national and local codes. Manufacturer takes no responsibility for damage (personal, product or property) caused due to installations violating regulations. In absence of local/state codes, refer to National Electric Code: NFPA 90A & 90B Uniform Mechanical Code.



#### WARNING

When this unit is installed in an enclosed area, such as a garage or utility room with any Carbon Monoxide producing devices (i.e. automobile, space heater, water heater etc.) ensure that the enclosed area is properly ventilated.



#### CAUTION

Only factory authorized kits and accessories should be used when installing or modifying this unit unless it is so noted in these instructions. Some localities may require a licensed installer/service personnel.



#### WARNING

Unit is not approved for outdoor installations.



#### WARNING

The unit is designed for operation with 208/240 V, single phase, 60 Hz power supply. Aspen will not be responsible for damages caused due to modification of the unit to operate with alternative power sources.

### 2. Inspection

✓ On receiving the product, visually inspect it for any major shipping related damages. Shipping damages are the carrier's responsibility. Inspect the product labels to verify the model number and options are in accordance with your order. Manufacturer will not accept damage claims for incorrectly shipped product.

### 3. Installation Preparation

Read all the instructions in this guideline carefully while paying special attention to the WARNING and CAUTION alerts. If any of the instructions are unclear, clarify with certified technicians. Gather all the tools needed for successful installation of the unit prior to beginning the installation.

#### 3A. Clearances

This unit is designed for zero clearance installation on three sides and adequate clearance to provide access for service in the front. A minimum of 18" (alcove) or 6" (closet) clearance is recommended on the front end (Fig 3A-1).

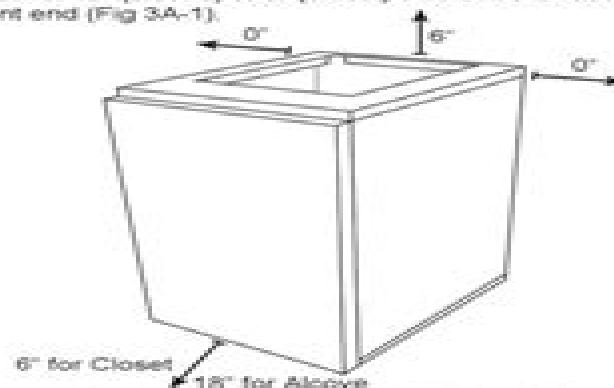


Fig 3A-1. Minimum Clearance for Electric Furnace

For closet installation, the return air opening can be on the front door, above the furnace casing on a wall, or on the electric door's louvered door (if applicable.)

A minimum clearance of six inches is required, on the return side, in order to allow for proper airflow.

# Alliance Apu Service Manual

**John Jacob Anderson**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

## **Alliance Apu Service Manual:**

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