

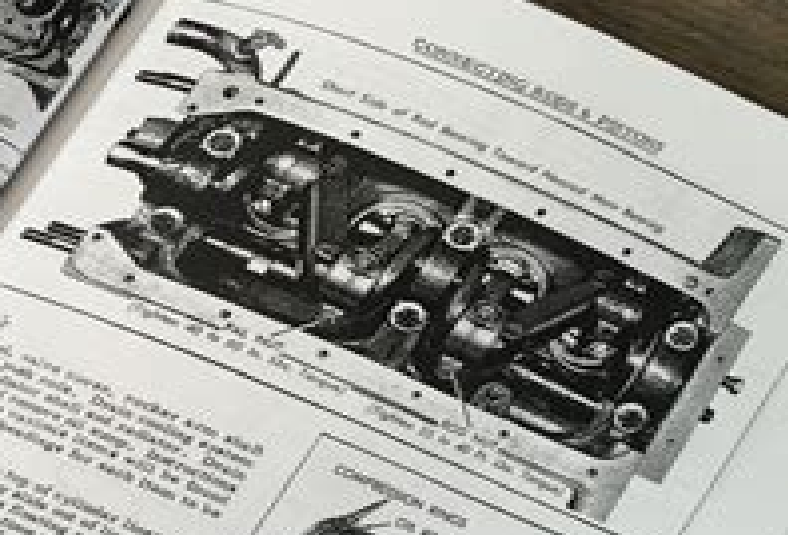
If the crankshaft bearings are to be removed, it will be necessary to remove engine from timing housing, and remove the clutch. Crankshaft and connecting rod bearings may be removed and replaced by using a special bearing remover. The oil hole in bearing with oil hole and oil hole on the side of the bearing are both to be removed. The oil hole in the bearing is to be removed. The oil hole in the bearing is to be removed. The oil hole in the bearing is to be removed.

The crankshaft bearings are all the same diameter. The crankshaft bearings are all the same diameter. The crankshaft bearings are all the same diameter. The crankshaft bearings are all the same diameter. The crankshaft bearings are all the same diameter. The crankshaft bearings are all the same diameter. The crankshaft bearings are all the same diameter. The crankshaft bearings are all the same diameter.



When installing new crankshaft bearings, use the same oil as the old bearings. The oil should be the same as the old bearings. The oil should be the same as the old bearings. The oil should be the same as the old bearings. The oil should be the same as the old bearings. The oil should be the same as the old bearings. The oil should be the same as the old bearings. The oil should be the same as the old bearings.

CONNECTING ROD & PISTON



The piston is made from cast aluminum and is of the standard design. The piston is of the standard design. The piston is of the standard design. The piston is of the standard design. The piston is of the standard design. The piston is of the standard design. The piston is of the standard design. The piston is of the standard design.



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PISTON RINGS

The three top compression ring grooves are of the standard design. The three top compression ring grooves are of the standard design. The three top compression ring grooves are of the standard design. The three top compression ring grooves are of the standard design. The three top compression ring grooves are of the standard design. The three top compression ring grooves are of the standard design. The three top compression ring grooves are of the standard design. The three top compression ring grooves are of the standard design.

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Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). ,1989 *Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools List)* ,1985 **Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679).** ,1989 Index of Technical Manuals, Technical Regulations, Technical Bulletins, Supply Bulletins, Lubrications Orders, and Modification Work Orders United States. Department of the Army,1954 **I & T Shop Service** ,1964 **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1991 **I & T Shop Service: Flat Rate Manual** ,1964 Contains job prices on all popular makes and models of tractors **Field Manuals** United States. War Department,1946 *Monthly Catalogue, United States Public Documents* ,1991-05 **Foundry Management & Technology** ,1977

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