

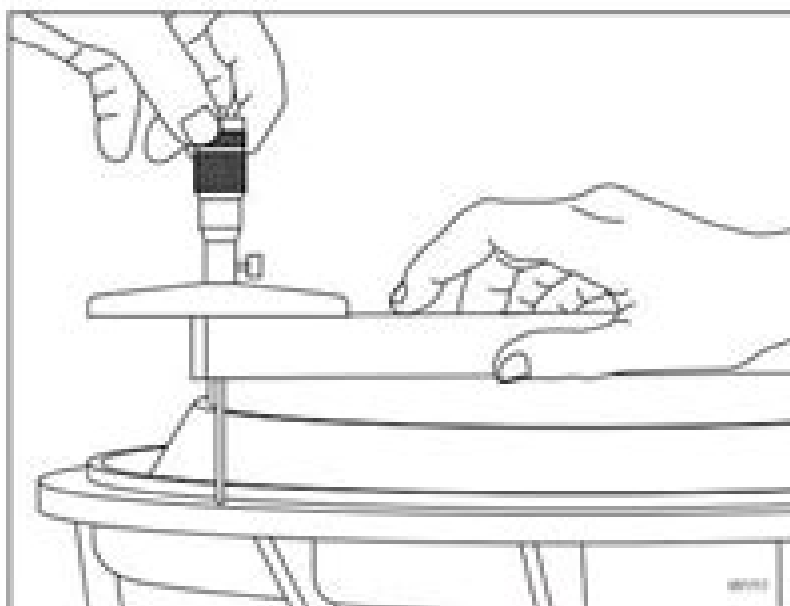


Figure 4-2. Converter Axial Location Measurement

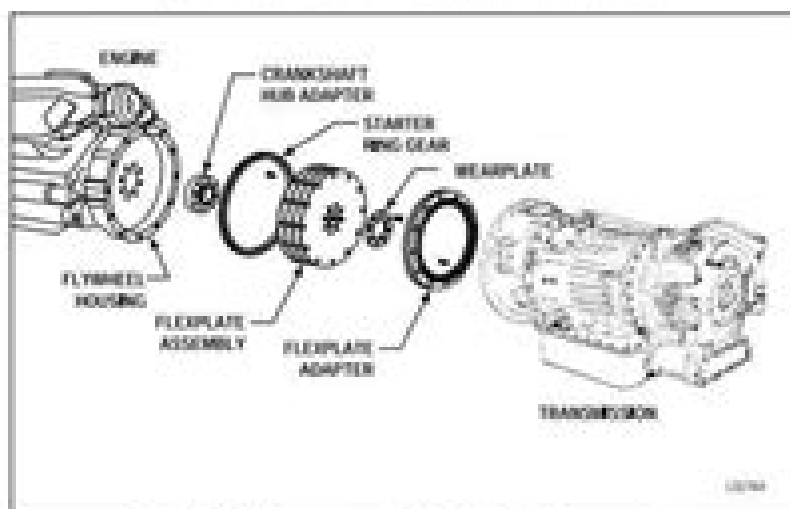


Figure 4-3. Arrangement of Adaptation Components

4-4. CHASSIS AND DRIVELINE INSPECTION

Inspect the chassis and driveline components for the following conditions, and correct them as appropriate:

- Transmission mounts — broken or worn-out
- Bolts and other hardware — damaged, missing, or incorrect
- Isolators (rubber mounts) — damaged or missing
- Driveline angles — runout, balance, or offsets which do not conform to the manufacturer's recommendations
- Driveline yoke slip joints:
 - freedom of movement
 - damaged or worn-out
 - correctly lubricated
 - correctly indexed
- Driveline midship or hanger bearings — damaged or misaligned
- Universal joints:
 - freedom of movement
 - damaged or worn-out
 - correctly lubricated
 - correctly indexed
- Vehicle differential backlash — manufacturer's specification
- Universal joint coupling — alignment and differential damage
- Cross-frame members and rear support members — condition and location
- PTO driven equipment shafts and couplings — damaged or misaligned
- Auxiliary transmission:
 - shaft alignment
 - alignment of yoke or flange
 - backlash
 - fluid leaks

4-5. COOLER, FILTER, AND LINES

a. **Inspection.** Perform the following and correct any faulty conditions:

- Transmission fluid cooler and related coolant lines:
 - Check for contamination — clean and flush as necessary
 - Inspect for deterioration
 - Inspect for faulty connectors or kinks
 - Clean and flush transmission fluid cooler, both coolant and oil sides. Pressure check both sides using a 40 psi (276 kPa) air supply.

Allison Clbt Repair Manual

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