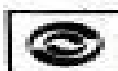


# Service Manual

## Allison Transmission

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1998 December



**Allison Transmission**  
Division of General Motors Corporation  
P.O. Box 894 Indianapolis, Indiana 46206-0894



# Allison Sm2148en Service Manual

**General Motors Corporation. Detroit**  
**Diesel Allison Division**

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**Allison Sm2148en Service Manual:**

**Service Manual Allison Transmissions Automatic Model MT 654CR.** General Motors Corporation. Detroit Diesel Allison Division, 1977      Service Manual, Allison Transmissions General Motors Corporation. Detroit Diesel Allison Division, 1985      **Service Manual Allison Transmissions Automatic Models MT 640, 643, 650, 653** General Motors Corporation. Detroit Diesel Allison Division, 1977      **Service Manual Allison Transmissions: Powershift Models** General Motors Corporation. Detroit Diesel Allison Division, 1975      *Service Manual: Allison Transmissions, Automatic Models AT 540* United States. Air Force Department, 1975      **Service Manual** General Motors Corporation. Detroit Diesel Allison Division, 1974      **Allison Transmissions Electronic Control Models (ATEC) MT, MTB 648** Detroit Diesel Corp, 1989      **Service Manual Allison Transmissions Automatic Models AT 540** , 1974      **Service Manual, Allison Transmissions** General Motors Corporation. Detroit Diesel Allison Division, 1979

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