

# Operation and Maintenance Manual

## Allison Gas Turbines

### TURBOSHAFT

MODELS 250-C20, C20B, C20F, C20J

4 SEPTEMBER 1974  
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*Federal Aviation Administration Approved*



**Detroit Diesel Allison**  
Division of General Motors Corporation  
Indianapolis, Indiana 46206

# Allison 250 C20r Maintenance Manual

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