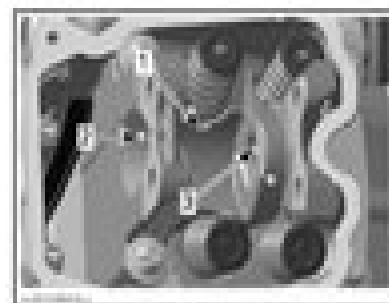


Check mating surface between cylinder and cylinder head for contamination. If so, clean both surfaces.

Clean oil support through the cylinder head from contamination.



- 1 Oil support to camshaft bearing cap
- 2 Oil support to camshaft bearing cap
- 3 Oil support to camshaft bearing cap

Inspecting the Cylinder Head Camshaft Bearing

Measure camshaft bearing in cylinder head.



- 1 Camshaft bearing

CAMSHAFT BEARING (TIMING CHAIN SIDE)	
Flow	35.000 mm to 35.025 mm (1.378 in to 1.3799 in)
Service limit	35.045 mm (1.3798 in)

CAMSHAFT BEARING (SPARK PLUG SIDE)	
Flow	33.900 mm to 33.925 mm (1.3347 in to 1.3371 in)
Service limit	33.945 mm (1.3377 in)

Installing the Cylinder Head

For installation, reverse the removal procedure. Pay attention to the following details.

Ensure dowel pins are in place.

NOTICE Timing chain guide (fixed) has to be fixed between cylinder and cylinder head.

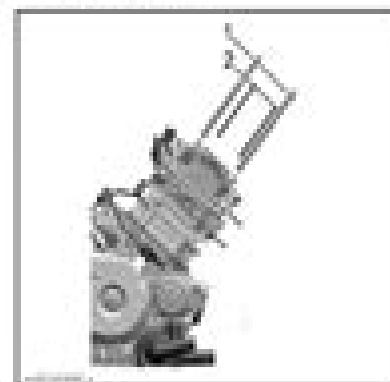


- 1 Timing chain guide (fixed) has to be fixed between cylinder and cylinder head.

Install a NEW cylinder head gasket.

Install cylinder head screws.

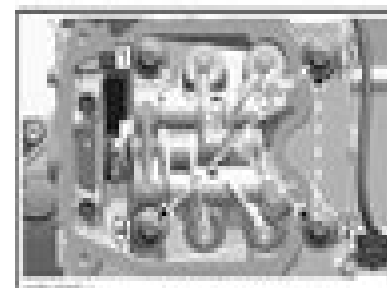
NOTICE Check for proper lengths of the cylinder head screws.



- 1 Timing chain guide (fixed)

CYLINDER HEAD SCREW IDENTIFICATION	
LOCATION NO. 1	M10 x 130
LOCATION NO. 2	M8 x 100

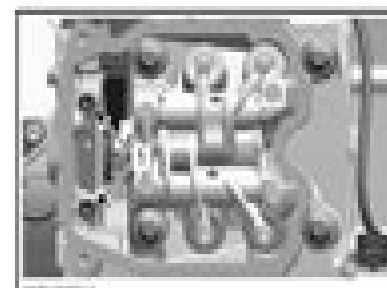
Tighten M10 cylinder head screws FIRST as per following specifications.



Tighten M8 cylinder head screws as per following specifications.

TIGHTENING TORQUE		
M10 Cylinder head screws	Step A	35 Nm x 13 mm (25.5 ft-lb x 1.3 in)
	Step B	180° x 1°

Tighten M8 cylinder head screws as per following specification.



- 1 M8 screws

TIGHTENING TORQUE	
M8 Cylinder head screws	18 Nm x 10 mm (13.3 ft-lb x 1 in)

Check timing chain guide (removal) side for movement.

VALVE SPRINGS

Removing the Valve Spring

Refer to following procedures in this subsection to remove:

- CAMSHAFT
- CYLINDER HEAD

Compress valve spring.

REQUIRED TOOL	
VALVE SPRING COMPRESSOR (PN 529 036 234)	
VALVE SPRING COMPRESSOR (UP (PN 529 036 270)	



- 1 Valve spring

Remove valve coilers.



- 1 Valve spring
- 2 Valve spring compressor
- 3 Valve spring

Remove tools and withdraw valve spring retainer and valve spring.

Am 2020 Users Manual

**Neharika Malhotra,Jaideep
Malhotra,Narendra Malhotra,Shikha
Seth,Parul Sinha**

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Characterization of Nanomaterials in Liquid Disperse Systems R. R. Retamal Marín, 2022-04-22 This book describes different aspects of characterization and detection of nanomaterials in liquid disperse systems such as suspensions emulsions and suspoemulsions Natural and technical particulate nanomaterials NMs are often present in formulations and products consisting of several disperse phases and complex dispersion media Specific interfacial properties of the particles their interactions with each other and with the dispersion medium have to be considered For example the interfacial properties determine whether the particles tend to be arranged in aqueous or lipid phases or at their phase boundaries The interfacial properties are significantly influenced by the adsorption of dissolved species i e they depend on the composition of the dispersion medium This poses great challenges for the characterization of these nanoparticle systems and requires adequate preparation methods The nanoparticle measurement techniques aim at a deep physico chemical understanding of the dispersity state of nanoparticle systems Since the dispersity state of nanoparticle systems in an application usually does not correspond to their original manufacturing process the formulation of new or improved product properties is of decisive importance The characterization of nanoparticles in complex formulations or matrices requires an adequate sample preparation based on an existing or yet to be developed Standard Operating Procedure SOP The structure of the SOPs includes the dispersion regulations which are of essential importance for comparing reproducible results of nanoparticle measurement with respect to comparability and transferability worldwide The aim is to separate and isolate relevant NMs with knowledge of the interrelationships

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Lin, Jeffrey W. Prichard, Haiyan Liu, Myra L. Wilkerson, 2022-06-14 As in the second edition the third edition of Handbook of Practical Immunohistochemistry Frequently Asked Questions is written in a question and answer Q 2 Immunohistochemistry Main perspective 3 RNA in situ hybridization Applications in anatomic pathology 4 Applications of rapid immunohistochemistry on frozen tissue sections during intraoperative pathologic diagnosis and 5 Cutaneous lymphomas In addition to extensive additions and changes over 150 new questions and answers were added throughout this new edition All chapters have been updated to include relevant new questions new markers more refined IHC panels representative pictures and current references An extensive set of high quality color pictures and diagnostic algorithms if available is included in each chapter to illustrate some of the key antibodies including many recently discovered and substantiated antibodies used in that chapter Written by experts in the field Handbook of Practical Immunohistochemistry Third Edition is a comprehensive and practical guide for surgical pathologists pathology residents and fellows cytopathologists and cytotechnologists

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