



Rimontaggio coppia primaria e verifica gioco ingranamento

Sgrassare accuratamente l'estremità scanalata dell'albero motore e la corrispondente sull'ingranaggio della trasmissione primaria. Installare sull'albero il distanziale interno (9) con il lato piano rivolto verso l'esterno.

Introdurre l'ingranaggio (D) sull'albero motore con il pignone di comando pompa olio verso il carter.

Bloccarlo provvisoriamente con la rosetta (10) e il dado (11).

In caso di montaggio di una coppia primaria (3) nuova è necessario verificarne il gioco di ingranamento.

Montare provvisoriamente l'ingranaggio (C), completo di cuscinetti e anello di tenuta, sull'albero primario del cambio e fissare un comparatore al carter motore, posizionando il tastatore in appoggio su di un dente dell'ingranaggio.

Muovere l'ingranaggio condotto (D) fino a portare a contatto le dentature e verificare che il movimento del tastatore risulti compreso tra **0,05** e **0,07** mm.

La verifica deve essere fatta in 16 punti diametralmente opposti dell'ingranaggio.

Se il gioco è fuori tolleranza, provare a cambiare posizione all'ingranaggio condotto (C) sull'albero primario, lasciando fermo il pignone (D) sull'albero motore. Se anche dopo questa prova il gioco non è quello prescritto, sostituire la coppia primaria.

Refitting the primary drive gears and checking backlash

Carefully degrease the splined end of the crankshaft and the corresponding internal splines of the primary gear. Fit the inner spacer (9) to the shaft with its flat side facing outwards.

Fit gear (D) onto the crankshaft with oil pump drive sprocket facing the casing.

Temporarily secure the gear with washer (10) and nut (11).

If fitting a new primary drive gear pair (3), check the backlash.

Temporarily fit the gear (C) complete with the bearings and the oil seal onto the primary gearbox shaft and fix a dial gauge on the crankcase; position the dial gauge stylus on a gear tooth.

Turn the driven gear (D) to mesh the teeth and check with the dial tool that backlash ranges between **0.05** and **0.07** mm.

Measure the backlash at 16 diametrically opposed points of the gear.

If the measured values are outside the permissible tolerance, change the position of the driven gear (C) on the primary shaft leaving crankcase gear (D) untouched. If still outside tolerance values, renew the primary drive gear pair.



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Editors of Haynes Manuals

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Table of Contents 2008 Ducati Hm1100 Parts Manual

1. Understanding the eBook 2008 Ducati Hm1100 Parts Manual
 - The Rise of Digital Reading 2008 Ducati Hm1100 Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2008 Ducati Hm1100 Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2008 Ducati Hm1100 Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2008 Ducati Hm1100 Parts Manual
 - Personalized Recommendations
 - 2008 Ducati Hm1100 Parts Manual User Reviews and Ratings
 - 2008 Ducati Hm1100 Parts Manual and Bestseller Lists
5. Accessing 2008 Ducati Hm1100 Parts Manual Free and Paid eBooks
 - 2008 Ducati Hm1100 Parts Manual Public Domain eBooks
 - 2008 Ducati Hm1100 Parts Manual eBook Subscription Services
 - 2008 Ducati Hm1100 Parts Manual Budget-Friendly Options
6. Navigating 2008 Ducati Hm1100 Parts Manual eBook Formats

- ePub, PDF, MOBI, and More
- 2008 Ducati Hm1100 Parts Manual Compatibility with Devices
- 2008 Ducati Hm1100 Parts Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2008 Ducati Hm1100 Parts Manual
 - Highlighting and Note-Taking 2008 Ducati Hm1100 Parts Manual
 - Interactive Elements 2008 Ducati Hm1100 Parts Manual
- 8. Staying Engaged with 2008 Ducati Hm1100 Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2008 Ducati Hm1100 Parts Manual
- 9. Balancing eBooks and Physical Books 2008 Ducati Hm1100 Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2008 Ducati Hm1100 Parts Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2008 Ducati Hm1100 Parts Manual
 - Setting Reading Goals 2008 Ducati Hm1100 Parts Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2008 Ducati Hm1100 Parts Manual
 - Fact-Checking eBook Content of 2008 Ducati Hm1100 Parts Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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