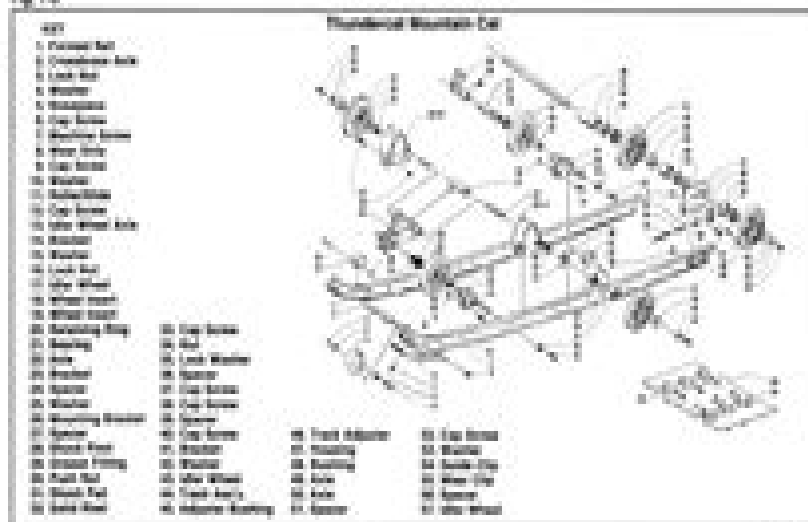


Fig. 1-3

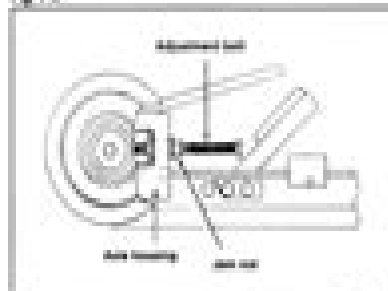


425-00

Removing Skid Frame

1. Loosen the pin nuts and two track-tension adjustment bolts.

Fig. 1-4



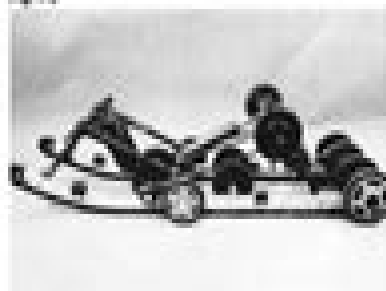
425-00

2. Place a support stand under the rear bumper; then remove the four cap screws securing the skid frame to the tunnel.

NOTE: The support stand should hold the snowmobile level and not raised off the floor.

3. Remove the support stand; then lay the snowmobile onto one side using a piece of cardboard to protect against scratching. Remove the skid frame.

Fig. 1-5



425-00

7

Disassembling and Assembling Skid Frame

NOTE: This track and suspension system section has been written as each disassembly and assembly procedure can be completed individually. For each subsection, a complete disassembling, inspecting, and assembling procedure will be found.

END CAP

Disassembling

1. Remove the lock nut, washer, and cap screw securing the end cap. Using a hammer, tap the end cap off the rail.

Fig. 1-6



Cleaning & Inspecting

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect the end cap area of the slide rail for cracks and wear.
2. Inspect the end cap for any signs of cracking or wear.
3. Clean both the slide rail area and the end cap. Using compressed air, clean the areas of dirt and gravel.



WARNING

Always wear an approved pair of safety glasses when using compressed air.

4. Inspect the cap screw for cracked, stretched, or damaged threads. Use a new lock nut when assembling.

Installing

1. Position the end cap on the slide rail. Align the hole in the end cap with the hole in the slide rail. Secure with a cap screw and lock nut. Torque to 1.5 kg-m (11 ft-lb).

WEAR STRIP

Disassembling

1. Remove the machine screw and lock nut securing the wear strip to the front of the slide rail.

Fig. 1-7



2. Starting from either end, use a pipe wrench to hook the edge of the wear strip with the pipe wrench jaw and bend the wear strip off the slide rail. Move the pipe wrench 1.5 cm (3 in.) and again bend the wear strip off the rail. Repeat this procedure until the wear strip is free of the rail.

8 Arctic Cat Thundercat Factory Service Manual

Yan Bai



8 Arctic Cat Thundercat Factory Service Manual:

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