



8 Four Winds Manual

Mike Jess

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g5502 500 7 bs 2789 etc

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web the normal chemical composition for this grade is as the following c 2 7 3 7 si 0 8 2 9 mn 0 3 0 7 p 0 1 s 0 02 the chemical composition has big difference in different standards all compositions are just for reference

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 $0\ 272\ copper\ 0\ 456\ 0\ 553\ 0\ 472\ 0\ 557\ sulphur\ 0\ 0866\ 0\ 0116\ 0\ 0133\ 0\ 00846\ phosphorus\ 0\ 0472\ 0\ 0251\ 0\ 0230\ 0\ 0232$ nickel $0\ 0986\ 0\ 0229\ 0\ 0162\ 0\ 0199$ changes are made only in the major elements of

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