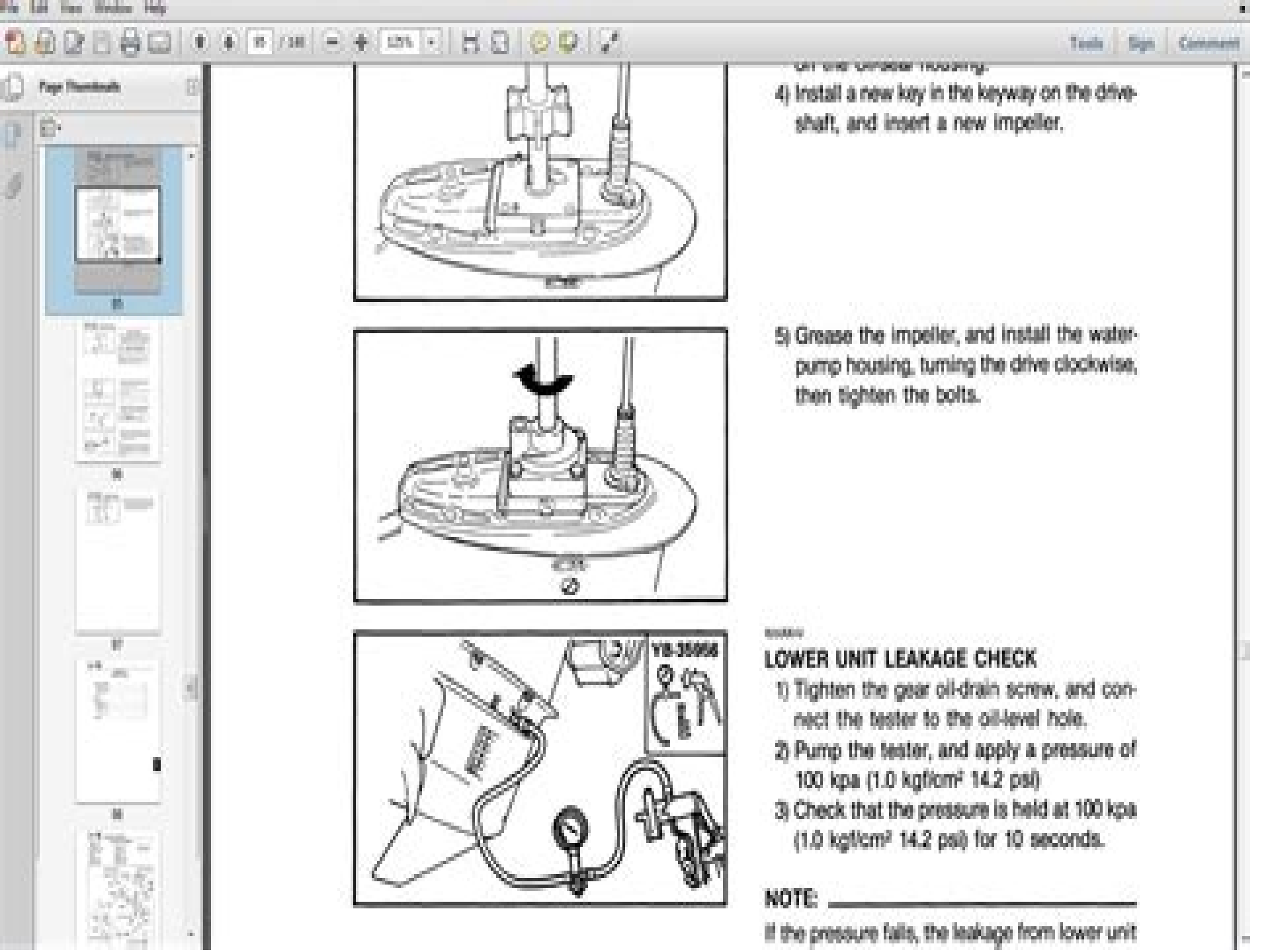
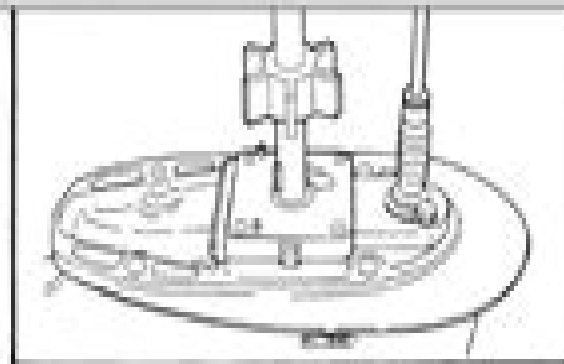


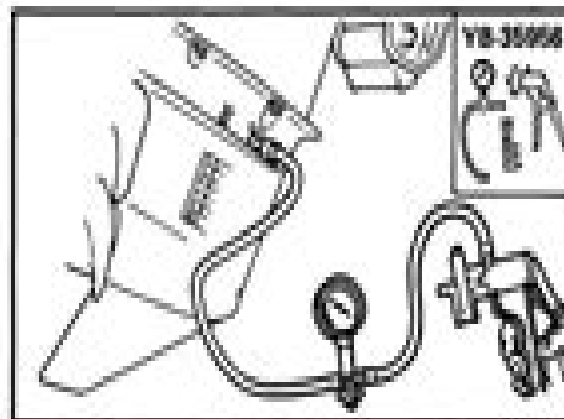
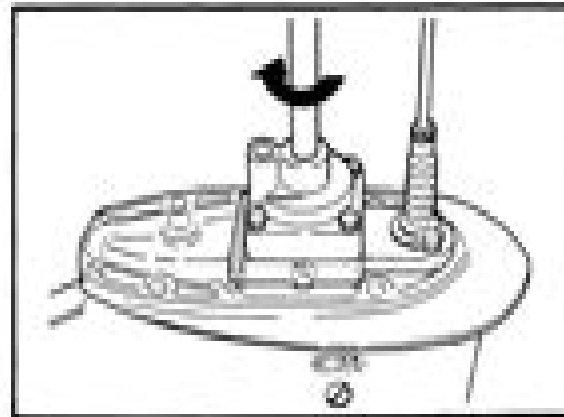


Oil and Grease Removal.

4) Install a new key in the keyway on the drive shaft, and insert a new impeller.



5) Grease the impeller, and install the water pump housing, turning the drive clockwise, then tighten the bolts.



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#### LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm<sup>2</sup> 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm<sup>2</sup> 14.2 psi) for 10 seconds.

NOTE: \_\_\_\_\_

If the pressure falls, the leakage from lower unit

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**M Walker**



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