



ENGINE

ENGINE ASSEMBLY AND ADJUSTMENT

CLUTCH AND OIL PUMP

- | | | |
|------------------|----------------------|------------------------|
| 1 Clutch spring | 11 Clutch fork | 21 Primary drive gear |
| 2 Pressure plate | 12 Thrust washer | 22 Oil pump gear cover |
| 3 Push plate | 13 Primary drive pin | 23 Oil pump drive gear |
| 4 Push rod 1 | 14 Ball | 24 Oil pump |
| 5 Clutch plate | 15 Push rod 2 | 25 Gear |
| 6 Friction plate | 16 Push lever | |

FRICITION PLATE THICKNESS

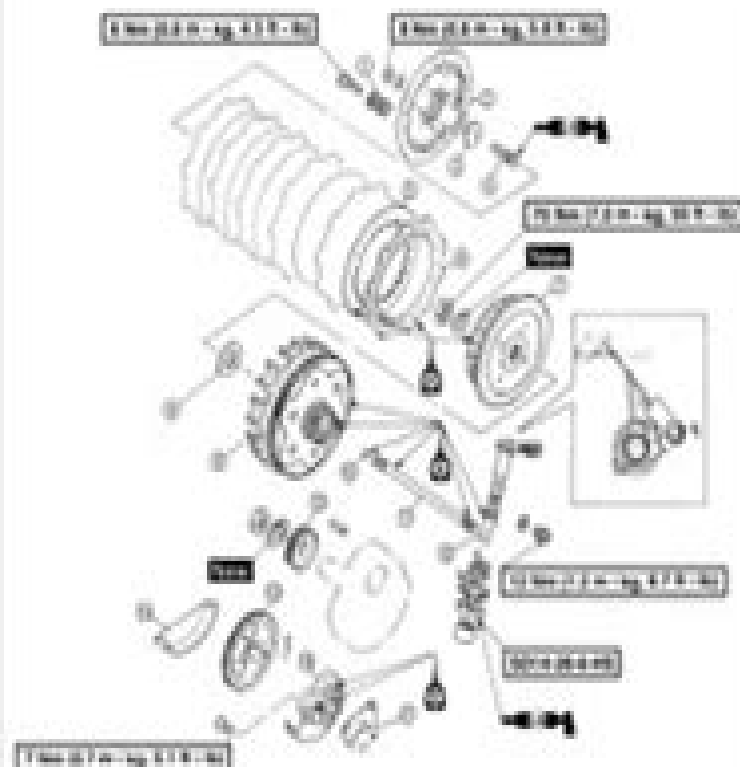
- A 2.00 ± 0.10 mm (0.118 \pm 0.004) in.
 +0.0075
 -0.00 mm (0.118 in.)

CLUTCH SPRING STANDARD

- B FREE LENGTH
 55.5 mm (2.18 in.)

CLUTCH PLATE WARPAGE

- C LIFT
 0.2 mm (0.008 in.)



CYLINDER HEAD

- | | |
|--------------------------|-----------------------------|
| 1 Ball | 16 Thrust pin |
| 2 Washer | 17 Governor |
| 3 Thrust plate | 18 Cylinder head gasket |
| 4 Tappet cover (intake) | 19 Breather cover |
| 5 O-ring | 20 O-ring |
| 6 Ball (on head) | 21 O-ring |
| 7 Tappet cover (exhaust) | 22 Cylinder head side cover |
| 8 O-ring | |
| 9 Cylinder head | |

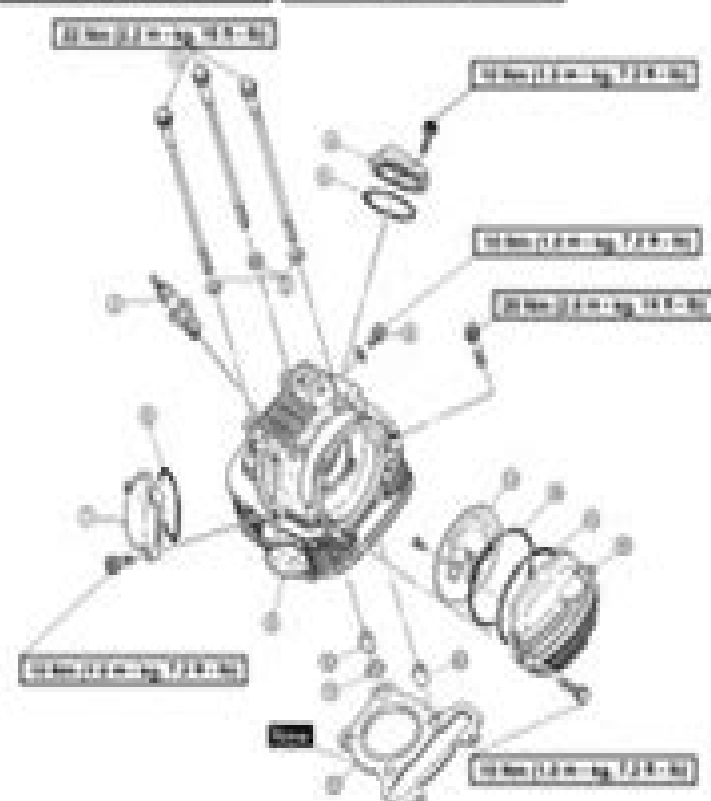
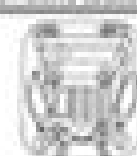
SPARK PLUG TYPE

- A SPARK (IN I.C.A.) STANDARD
 (DENSO)

- B SPARK PLUG GAP
 0.6 \pm 0.1 mm (0.02 \pm 0.004) in.

- C CYLINDER HEAD WARPAGE
 LIFT
 0.05 mm (0.002 in.)

TECHNICAL REFERENCE



2007 Yamaha Xt225 Service Manual

Yamaha Motor Co. Service Division



2007 Yamaha Xt225 Service Manual:

Yamaha XT225 Serow 1992-2007 Service Manual ,2015 **Yamaha XT, TT & SR500 Singles Owners Workshop Manual** Mansur Darlington,Mark Coombs,1990 **Yamaha XT & SR 125 Singles** Jeremy Churchill,1984 *Yamaha MT-07, '14-'17* Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha MT 07 model years 2014 through 2017 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Yamaha Service Manual R5-B.** Yamaha Motor Co. Service Department,1971 Yamaha YTM225DRS ,1985 **Yamaha Combined Service Manual** ,1972 **Yamaha YTM225DXK** ,1983 **Yamaha YTM225DRN** ,1985 **Yamaha 50 Service Manual** Yamaha International Corporation,196? Yamaha XT500 (F) ,1978 Yamaha Service Manual XS1B, XS2, TX650 ,1972 **Yamaha Service Manual** Yamaha Motor Co,1972* **Yamaha XT500(E) Supplementary Service Manual** Yamaha Motor Co. Service Department,1977 **Yamaha Service Manual CS2E.** Yamaha Motor Co. Service Division,197? **Yamaha YB 100 Owners Workshop Manual ...** Pete Shoemark,1979 Yamaha XV V-Twins Service and Repair Manual Alan Ahlstrand,John Harold Haynes,1997 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes *Yamaha T50 & 80 Townmate Owners Workshop Manual* Pete Shoemark,1991-01-01 Yamaha Xt & Sr 125 Singles Owners Workshop Manual Jeremy Churchill Jeremy Churchill,1984 **Yamaha RD 400 Twin, Owners Workshop Manual** Mansur Darlington,1977 Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975

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