- 2. Remove grommets (9).
- 3. See Figure 4-12. Remove hose (6).
 - Remove crimp clamps. See CRIMP CLAMPS (Page 4-16).
 - b. Remove hose.
- 4. Separate oil cooler from downtube.
 - a. Remove screws (2).
 - Disengage tab (5) from T-slot (3).

ASSEMBLE

FASTENER	TORQUE VALUE
Oil cooler screws	96-120 in-libs 10.8-13.6 N m

- See Figure 4-12. Install oil cooler to downtube.
 - Engage tab (7) into T-slot (3).
 - b. Install two screws (1).
 - Tighten.
 Torque: 96–120 in-libs (10.8–13.6 N m) Oil cooler screws
- 2. Install hose (6).
 - Install hose between oil cooler (8) and downtube (4).
 - Secure with crimp clamps. CRIMP CLAMPS (Page 4-16)
- Install grommets (9).
- Install voltage regulator. See VOLTAGE REGULATOR (Page 8-14).

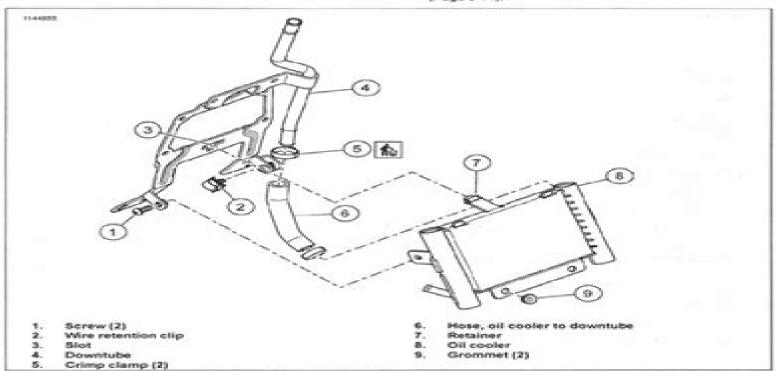


Figure 4-12. Oil Cooling Components

COMPLETE

- Check engine oil level. See REPLACE ENGINE OIL AND FILTER (Page 2-8).
- Install lower engine guard. See ENGINE GUARD (Page 3-125).
- Install main fuse. See POWER DISCONNECT (Page 8-8).

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