

Vacuum Diaphragm Check

Inspect

1. Test the modulator to see the vacuum control flow check. If any leaks are noted, the unit is defective and generally shows air, the modulator should be replaced.

Atmosphere Leak Check

Inspect

1. Apply shop vacuum to vacuum connector and inspect leak.
2. Attach a short piece of hose to the vacuum connector.
3. Blow into hose and check for leaks.

NOTE: Do not use compressed air. Pressure in excess of 15 psi in port may damage the modulator.

Leak Check

Figure 46

Test Required

1. Shift Modulator Component Test

Inspect

1. Install a service grade modulator of the same type on test unit of 1. Shift.
2. Install the modulator to be tested on the other unit of 1. Shift.
3. Holding the assembly level, slowly push the two modulators together.
 - If the push bar moves then, the modulator is not acceptable.
 - If the push bar is static, the modulator is acceptable.

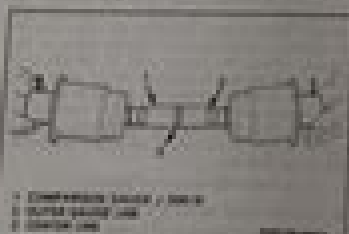


Figure 46: Checking Modulator - Reference 4700

Shift Adjustment Check

Inspect

1. Shift modulator in 1. Shift position. Observe when the shift lever is in the modulator position.
2. Repeat for location of modulator.

Causes of Improper Vacuum at Modulator

1. Engine

- Valve off
- Loose vacuum fittings or improperly sized hoses/tubes
- Vacuum-assisted secondary fuel system, vacuum valve, etc.
- Engine vacuum system restricted

2. Vacuum line at modulator

- Leaks
- Loose fitting
- Restricted or restricted size routing
- Carbon buildup at modulator vacuum fitting
- Plugged line
- Cracked or pipe idled on or in shift cable

VACUUM MODULATOR AND/OR O-RING

Figure 47

Remove or Disconnect

1. Vacuum line at modulator
2. Stripping wire and clamp at modulator line
3. Vacuum modulator and O-ring
 - Use care to avoid losing modulator tube from vacuum case.

Install or Connect

1. Vacuum modulator and new O-ring
2. Clamp and stripping wire.

Figure 48

Inspect

- Same to 21. New (21.10.10)
1. Vacuum line at modulator



Figure 47: Vacuum Modulator - Reference 4700

REVERSE SERVO ASSEMBLY

Figure 49

Remove or Disconnect

1. Air cleaner assembly
2. Exhaust gasman pipe, refer to EXHAUST SYSTEM (SECTION 12)
3. Exhaust servo cable
4. Strap ring, servo cable, servo piston, heating ring, apply pin and servo spring

Install or Connect

1. Servo spring, apply pin, heating ring, servo piston, servo cable and strap ring
2. Exhaust gasman pipe, refer to EXHAUST SYSTEM (SECTION 12)
3. Air cleaner assembly

1-2 SERVO ASSEMBLY

Figure 50

Tools Required

- 1. 28407-A Engine Support Flange
- 2. 28407-B Engine Support Flange Adapter
- 3. 28407 Engine Support Adapter Log

Remove or Disconnect

1. Air cleaner assembly
2. Negative battery cable
3. Install 1. 28407-A, 1. 28407-B and 1. 28407-C
4. Remove vehicle and support support, refer to LIFTING, POSITIONING (SECTION 12)
5. Remove steering rack and pinion from vehicle
6. Remove steering rack and pinion from vehicle, refer to STEERING GEAR AND PINION (SECTION 12)
7. Remove steering rack under the steering at right side of frame
8. Note attaching engine mount to frame
9. Note attaching transaxle mount to frame
10. Support frame and rear of frame with subframe
11. Place in body frame, refer to FRAME AND UNDERBODY MOUNTS (SECTION 12)
12. Lower rear of frame, all necessary, gently up rack and pinion to release a front frame
13. Engage servo cable
14. Note ring, servo cable, servo piston, heating ring, apply pin and servo spring

Install or Connect

1. Servo spring, apply pin, heating ring, servo piston, servo cable and strap ring
2. Rear frame
3. Note frame in body frame, refer to FRAME AND UNDERBODY MOUNTS (SECTION 12)
4. Remove transaxle
5. Note attaching engine mount to frame
6. Note attaching engine mount to frame
7. Remove steering rack under the steering at right side of frame
8. Remove steering rack and pinion, refer to STEERING GEAR AND PINION (SECTION 12)
9. Remove steering rack and pinion from vehicle
10. Lower vehicle and remove 1. 28407-A, 1. 28407-B and 1. 28407-C
11. Negative battery cable
12. Air cleaner assembly

6 Grand Prix Service Manual

Chilton Book Company



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