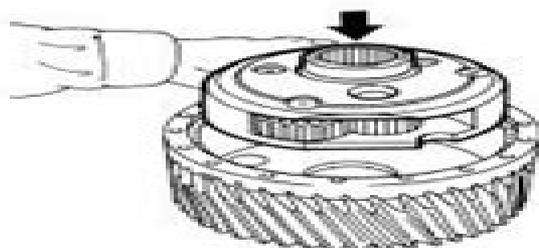


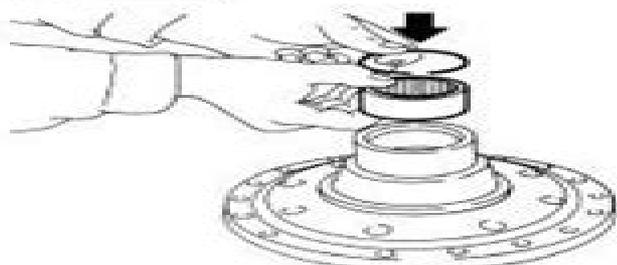
Figure 168



17307168

- Fit the gear set in the external gear with the long hub side facing upwards.

Figure 169



17307169

- Fit the roller bearing completely and fasten it by means of the snap ring.

Figure 170



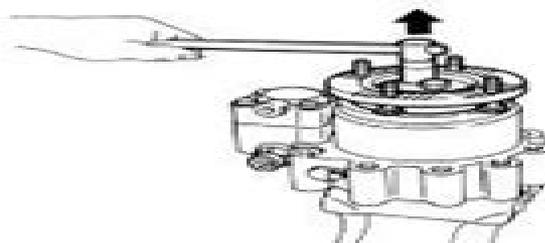
17307170

- Apply LOCTITE thread locker to the cover fastening screws.
- Fasten the differential cover and fasten the screws at the specified torque.
- Fit both taper roller bearing inner rings.

Differential lock disassembly

Proceed as follows:

Figure 171



17307171

- Loosen the fastening screws and remove the output flange.

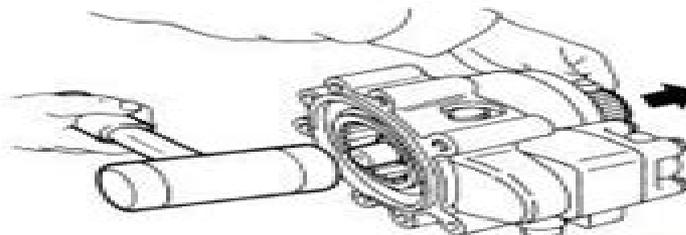
Figure 172



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- Remove the shaft seal and remove the snap ring.

Figure 173



17307173

- Remove the output shaft using a plastic hammer.

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Wolfgang Guggemos



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