

Unit Injector Mechanism

3114 Engines and 3116 Engines

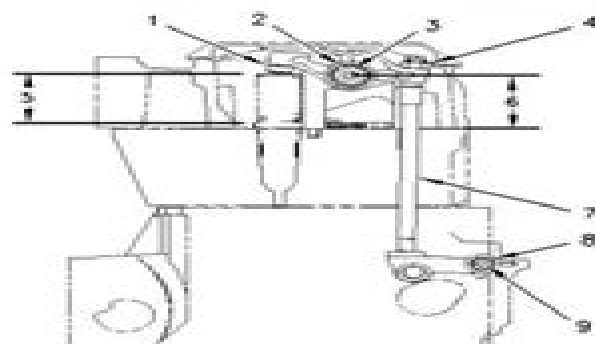


Illustration 1

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3114 Engines and 3116 Engines

(1) Injector rocker arm assembly (2) Rocker arm bearing

Bore in rocker arm bearing ... 24.802 ± 0.020 mm (0.9765 ± 0.0008 inch)

(3) Rocker arm shaft

Diameter of new rocker arm shaft ... 24.755 ± 0.010 mm (0.9746 ± 0.0004 inch)

Note: The oil holes in the rocker arm bearing must be aligned with the oil holes in the rocker arm., (4) Locknut

Tighten the locknut to the following torque. ... 33 ± 7 N·m (24 ± 5 lb ft)

(5) Fuel timing dimension

Note: Use the following references to obtain the correct fuel timing dimension.

- Engine Information Plate
- TMI (Technical Marketing Information)
- Fuel Setting and Related Information Fiche

(6) Support for rocker arm assembly

Height of the support ... 70.6 mm (2.78 inch)

(7) Push rod for injector

The length of the push rod for the injector ... 221 mm (8.7 inch)

Note: The length of the push rod (7) for the injector is a total length. This length is measured from the top of the concave end to the bottom of the ball end. The dimension was measured with a scale. The dimension is only a reference dimension., (8) Lifter arm

Bore in the lifter arm ... 15.670 ± 0.013 mm (0.6169 ± 0.0005 inch)

(9) Shaft for lifter arm

Diameter of new shaft for lifter arm ... 15.620 ± 0.018 mm (0.6150 ± 0.0007 inch)

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Zhe Xu



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