

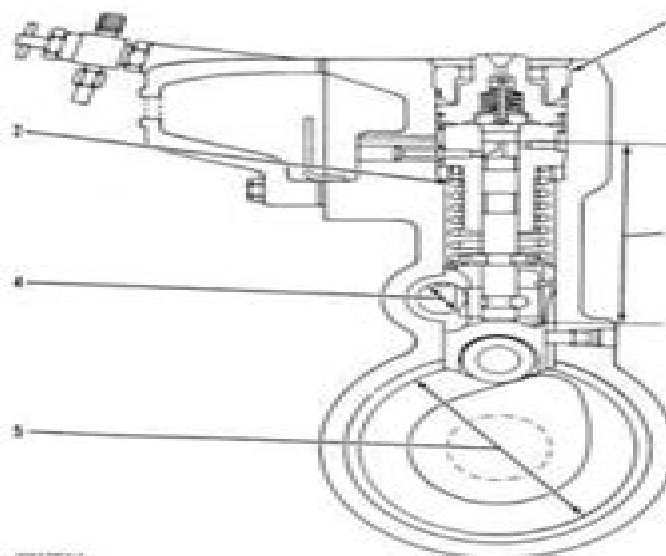
FUEL INJECTION EQUIPMENT

Firing order (Injection sequence) 1, 5, 3, 6, 2, 4
Injection timing before TC (top-center):

Make reference to the ENGINE INFORMATION PLATE on the engine and/or the FUEL SETTING AND RELATED INFORMATION FICHE.

- (1) Torque for bushing 165 ± 14 N·m (120 ± 10 lb. ft.)
(2) 7N5067 Spring
Length under test force 43.52 mm (1.713 in.)
Test force 116.5 ± 5.8 N (26.2 ± 1.3 lb.)
Free length after test 46.73 mm (1.838 in.)
Outside diameter 25.9 mm (1.02 in.)
(3) Length of pump plunger
(new) 73.886 ± 0.013 mm ($2.9089 \pm .0005$ in.)
Minimum permissible length
(worn) 73.873 mm (2.9084 in.)
(4) Bore in the bearings for the rack:
Bearing at the rear 12.746 ± 0.045 mm ($.5018 \pm .0018$ in.)
Bearing at the front 12.758 ± 0.045 mm ($.5023 \pm .0018$ in.)
Diameter of fuel rack 12.662 ± 0.005 mm ($.4985 \pm .0002$ in.)
(5) Bore in bearings for the camshaft:
Front 55.090 ± 0.038 mm ($2.1689 \pm .0015$ in.)
Rear 68.339 ± 0.038 mm ($2.6905 \pm .0015$ in.)
Camshaft bearing surface (journal diameter):
Front 55.090 ± 0.013 mm ($2.1654 \pm .0005$ in.)
Rear 68.250 ± 0.013 mm ($2.6870 \pm .0005$ in.)

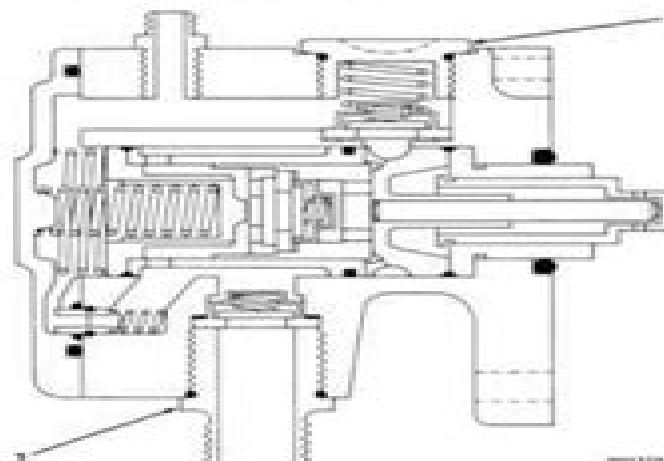
Torque for the nuts that hold the fuel lines (use SP144 Fuel Line Socket) 40 ± 7 N·m (30 ± 5 lb. ft.)



6013001

FUEL TRANSFER PUMP

- (1) Tighten plug to 20 ± 7 N·m (14 ± 5 lb. ft.)
(2) Tighten fitting to 55 ± 10 N·m (40 ± 7 lb. ft.)



6013742

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

3306 Engine Repair Truck Manual

SJ Ball



3306 Engine Repair Truck Manual:

Chilton's Diesel Engine Service Manual, 1984 John H. Weise, 1984 **Technical Manual** United States. War Department, 1943 **Manual on Selection and Use of Engine Coolants and Cooling System Chemicals , Manual for the Quartermaster Corps, United States Army, 1916** United States. Army. Quartermaster Corps, 1917 *Operator's Manual for 85' Aerial Ladder Fire Fighting Truck, NSN 4210-00-965-1254 ,1986* **Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for 85' Aerial Ladder Fire Fighting Truck, NSN 4210-00-965-1254 ,1991** **Bibliography of Scientific and Industrial Reports ,1946**
Manual for the Quartermaster Corps, United States Army, 1916 United States. Army. Quartermaster Corps, 1917
Gale's Auto Sourcebook ,1992 Guide to information on cars and light trucks Index of Technical Manuals, Technical Regulations, Technical Bulletins, Supply Bulletins, Lubrications Orders, and Modification Work Orders United States. Department of the Army, 1954

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Table of Contents **3306 Engine Repair Truck Manual**

1. Understanding the eBook 3306 Engine Repair Truck Manual
 - The Rise of Digital Reading 3306 Engine Repair Truck Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 3306 Engine Repair Truck Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 3306 Engine Repair Truck Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 3306 Engine Repair Truck Manual
 - Personalized Recommendations
 - 3306 Engine Repair Truck Manual User Reviews and Ratings
 - 3306 Engine Repair Truck Manual and Bestseller Lists

5. Accessing 3306 Engine Repair Truck Manual Free and Paid eBooks
 - 3306 Engine Repair Truck Manual Public Domain eBooks
 - 3306 Engine Repair Truck Manual eBook Subscription Services
 - 3306 Engine Repair Truck Manual Budget-Friendly Options
6. Navigating 3306 Engine Repair Truck Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 3306 Engine Repair Truck Manual Compatibility with Devices
 - 3306 Engine Repair Truck Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 3306 Engine Repair Truck Manual
 - Highlighting and Note-Taking 3306 Engine Repair Truck Manual
 - Interactive Elements 3306 Engine Repair Truck Manual
8. Staying Engaged with 3306 Engine Repair Truck Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 3306 Engine Repair Truck Manual
9. Balancing eBooks and Physical Books 3306 Engine Repair Truck Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 3306 Engine Repair Truck Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 3306 Engine Repair Truck Manual
 - Setting Reading Goals 3306 Engine Repair Truck Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 3306 Engine Repair Truck Manual
 - Fact-Checking eBook Content of 3306 Engine Repair Truck Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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