

GUJARAT TECHNOLOGICAL UNIVERSITY**BE - SEMESTER-VII (NEW) EXAMINATION – WINTER 2017****Subject Code: 2171903****Date: 15/11/2017****Subject Name: Computer Aided Manufacturing****Time: 10:30 AM TO 01:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

Q.1	(a) Draw a neat sketch and explain why recirculating ball screws are used in NC/CNC machine tools.	03
	(b) Define robot and explain different joints used in robots.	04
	(c) Discuss the concept of CIM wheel and benefits derived from CIM	07
Q.2	(a) What is tool compensation? Explain tool length and cutter radius compensation.	03
	(b) What is motion statement in APT language? Explain the format of motion statements used in APT language?	04
	(c) Write a complete part program for the component shown in fig.1. The raw material MS $\Phi 32 \times 50$ mm, cutting speed $V=40$ m/min and feed-0.1 mm/rev.	07
	OR	
	(c) What are canned cycles? What is the difference between canned cycle and subroutine? How are they useful in writing part programs	07
Q.3	(a) What is GT? Explain methods of grouping parts into part families in brief.	03
	(b) Explain OPTIZ classification and coding system in detail.	04
	(c) Explain cellular manufacturing and different types of machine cell designs.	07
	OR	
Q.3	(a) Explain MICLASS classification and coding system in detail.	03
	(b) Explain in detail composite part concept.	04
	(c) Explain variant type CAPP system. State its benefits and limitations.	07
Q.4	(a) Define PLC. Discuss the relay device components used in it.	03
	(b) Write a short note on: Automated guided vehicle associated with FMS	04
	(c) Describe with neat sketch AS/RS system used in FMS	07
	OR	
Q.4	(a) Draw and explain PLC architecture	03
	(b) Draw and describe various layouts used in FMS	04
	(c) Explain the types of flexibilities of FMS? Discuss the various factors on which these flexibilities depend?	07
Q.5	(a) Enlist and explain different elements of robots.	03
	(b) What are the various types of grippers used in robots?	04
	(c) Explain MRP-I and MRP-II in detail.	07
	OR	
Q.5	(a) Explain the degrees of freedom of wrist of robot.	03
	(b) Sketch and explain cylindrical and SCARA configuration of industrial robot, showing work envelope.	04
	(c) What is computer integrated production management system? Explain with neat flow chart.	07

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