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Product: Truck (3406B)

Model: 3406B Truck Engine (4C)

Configuration: 3406B Truck Engine (2500000-14711)

## Disassembly and Assembly

### 3406B DIESEL TRUCK ENGINE

Model Number: 3406B14711-01

Publication Date: 03/25/2009

Data Updated: 03/25/2009

3406B14711-01

## Aftercooler Core

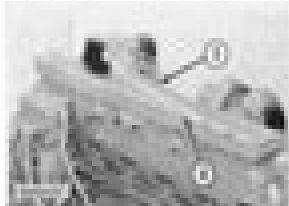
SAC'S - 1004-011, 1004-012

### Remove Aftercooler Core

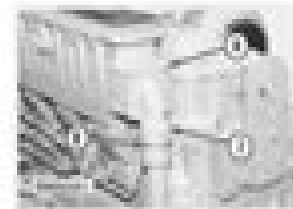
1. Drain the coolant from the engine.



2. Remove bolts (1) from the adapter. Loosen turbocharger compressor housing clamp (2), and rotate turbocharger inlet (3) out of the way of the aftercooler housing.



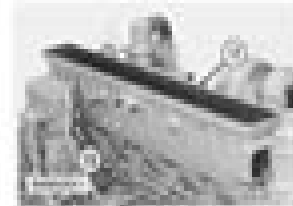
3. Put identification marks on the bolts which hold the aftercooler cover in position for installation purposes. Remove bolts (4) that hold the aftercooler cover to the aftercooler housing. Remove aftercooler cover (5).



4. Remove four bolts (6), others (7), the two adapters and pipe (8).



5. Remove four bolts (6), others (8) and two adapters (11).



6. Remove aftercooler core (12) from aftercooler housing (13).



7. Remove O-ring seals (14) and gaskets (15) if necessary.

# 3406c Caterpillar Engine Operation And Maintenance Manual

**Clifford Lane**



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1984 John H. Weise,1984      *Fleet Owner* ,1986      Motor Truck Engineering Handbook James Fitch,1993-11-01 This fourth  
edition updates the basic truck engineering data from previous editions and introduces the latest advancements in electronic  
applications to truck power trains and operations assuring optimum performance and economy with a safer and cleaner  
environment Useful data from official government tests on anti lock brakes and traction enhance this edition Likewise  
environmental concerns are addressed through the use of non polluting vehicles using alternative fuels and electrical energy

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