#### SECTION 11

## OPERATION AND SERVICE INSTRUCTIONS

#### 2.1 PRINCIPLES OF OPERATION

- a. The CCW two stroke engine is designed to complete in one revolution, or two strokes of the pitton, the complete cycle of (a) fuel/eir induction, (b) compression of the fuel mixture, (c) combustion, (d) exhaust of the burned gases.
- The construction of the engine requires a sealed crankcase and a cylinder having four carefully positioned ports as follows:
  - Carburetor inlet for induction of the fuel/air mixture.
     Transfer ducts leading to transfer ports for transferring the mixture from the crankcase to the combustion chamber.
  - 3. Exhaust port for exhausting the burned gases.
- c. The first stroke of the piston, from bottom dead center (B.D.C.) to the top dead center (T.D.C.), has two functions:

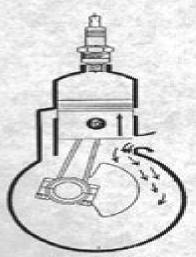
- To induce a mixture of fuel and air into the crankcase via the carburetor.
- To compress the charge in the combustion chamber.
   The second stroke of the piston, from T.D.C. to B.D.C.
- also has two functions:

  1. To uncover the exhaust ports and allow the burned
  - 2. To compress the fuel mixture in the crankcase and transfer it through the transfer ducts to the combustion chamber.

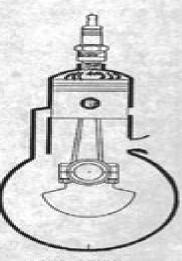
#### 2.2 SEQUENCE OF OPERATION (see Figure 2-1)

a. As the crankshaft rotates, the piston moves from the B.D.C. position, thus creeting a depression (or partial vacuum) in the crankcase. When the piston uncovers the

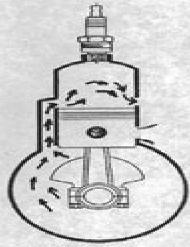
Fig. 2-1



COMPRESSION AND INDUCTANCE



COMBUSTION OF CHARGE



**FUELTRANSFER** 



LOOPSCAVENGE

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