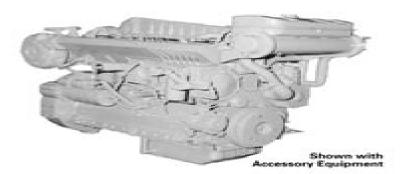
# CATERPILLAR



#### STANDARD EQUIPMENT

#### Air Inlet System

Regular duty air cleaner, rain cap

#### Charging System

24V 35 Amp alternator

#### Cooling System

Gear driven, self-priming, centrifugal auxiliary water pump with rubber impeller (heat exchanger engines); gear driven, centrifugal, jacket water pump; expansion tank; oil cooler; engine mounted heat exchanger with removable tube bundle and replaceable copper-nickel tubes (heat exchanger engines); thermostat and housing

#### Exhaust System

Watercooled manifold and turbocharger; dry elbow and flange, 127 mm (5 in.)

#### Flywheel and Flywheel Housing

SAE No. 1 (156 teeth)

#### Fuel System

Fuel priming pump, fuel transfer pump, fuel filter, primary fuel filter, flexible fuel lines

#### Instrument

RiH instrument panel with oil pressure, water temperature, and fuel pressure gauges; service meter

#### Lube System

Top mounted crankcase breather, LH oil filter and oil level gauge, oil pan

#### Mounting System

Supports

#### Starting System

24V electric starting motor

#### General

Vibration damper and guard, Caterpillar yellow paint, lifting eyes

# Marine Auxiliary Engine

# 3306B

161 bkW (216 bhp) 219 mhp @ 1500 rpm

#### SPECIFICATIONS

#### I-6, 4-Stroke-Cycle-Diesel

Emissions	IMO compliant
Displacement	10.5 L (641 cu. in.)
Bore	120.7 mm (4.75 in.)
Stroke	152.4 mm (6.0 in.)
AspirationTur	rbocharged-Aftercooled
Governor	ydra-mechanical or PSG
Engine Weight, Net Dry (appro Heat Exchanger Cooled Keel Cooled	1027 kg (2265 lb)
Capacity for Liquids Cooling System (engine only Lube Oil System	
Oil Change Interval	250 hr
Rotation (from flywheel end)	Counterclockwise

#### ACCESSORY EQUIPMENT

Air Starting Motor Alarm Contactor - Oil Pressure, Water Temperature 24V 35 Amp, 24V 60 Amp Alternator Auxiliary Drive Pulley Digital Tachometer Double Wall Fuel Lines and Drain 12V Electric Gauges — Oil Pressure. Water Temperature 24V or 32V Electric Gauges - Oil Pressure. Water Temperature Electric Shutoffs - Oil Pressure, Water Temperature, Overspeed Ether Starting Aid Exhaust Elbow, Pipe, Flexible Fittings **Fuel Ratio Control** Generator Installation Arrangement Hydraulic Pump Drive and Adapter Magnetic Pickup Manual Shutoff Lever Manual Voltage Control Mechanical Tachometer Drive Mechanical Overspeed Contactor Paralleling Kit. Rear Enclosed Clutch and Support RH Oil Level Gauge Solenoid Shutoff - 12V or 24V, ETR or ETS Spare Parts Kit.

#### PERFORMANCE DATA

Turbocharged-Aftercooled

#### DM4998-00

161 bkW (.8 pf) 216 bhp			
% load	bkW	Lph	gph
100	157	40.6	10.7
75	117	30.4	8.0
50	78	20.4	5.4
25	40	11.7	3.1

# 3412b Caterpillar Marine Engine Maintenance Manual

**General Motors Corporation. Electro- Motive Division** 

## 3412b Caterpillar Marine Engine Maintenance Manual:

Service Manual Caterpillar Tractor Company, 1976 Maintenance Manual, Chrysler SEA-V Marine Engine, Model M-80 Chrysler Corporation. Marine Engine Division, 1959\* **Chrylser Sea-v Model M-80 Marine Engine Maintenance** Manual Chrysler Corporation. Marine Engine Division, 198? **Operator and Organizational Maintenance Manual** .1990 Caterpillar D334 Industrial and Marine Engines 92B1-up, 93B1-up Caterpillar Tractor Co,1979 Model 567C Marine Engine Maintenance Manual General Motors Corporation. Electro-Motive Division, 1965 Service and Repair Manual for Atomic and Marine Engine Robert Staton, 1999 Service Manual, D379, D398 & D399, Industrial & Marine Engines Caterpillar Tractor Company, 1983 Operation & Maintenance Manual Caterpillar Inc.Peoria, Ill., 1991 Maintenance Manual, Chrysler Crown Marine Engine, Model M27 Chrysler Corporation. Marine Engine Division, 1949\*

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