Wire diameter	15.0 mm (0.59 in) - 82000 15.5 mm (0.61 in)			
	- 82200 100.5 mm (3.96 in)			
Coil diameter				
Free length	323.5 mm (12.74 in)			
	- 82000 351.4 mm (13.83 in) - 82200 237 mm (9.33 in)			
Einter treest				
Fitting length				
	- 82000 260.9 mm (10.27 in) - 82200			
Fitting load	5,530 ~ 6			
	(1,219 ~ 1,340 lb) - 82000 6,101 ~ 6,761 N			
	(1,34	5 ~ 1,490 lb		
	- B22			
REAR SUSPENSION				
Туре	Leaf spring			
Leaf spring				
Spring constant	1.90 ~ 5.			
	(106 ~ 285 lb/in)			
Number of leaves		5		
Length	1,320 mm (51.97 in)			
Width	60 mm (2.36 in)			
Thickness No. 1	7 10 0			
No. 2	7 mm (0.27 in)			
No. 3, 4	5 mm (0.20 in) 6 mm (0.24 in)			
No. 5	14 mm (0.55 in)			
DIMENSIONS	, , , , , , , , , , , , , , , , , , , ,	,		
Overall length				
Standard body	4 445 mm	117E :1		
Long body		4,445 mm (175 in) 4,740 mm (187 in)		
Overall width		1,600 mm (63 in)		
Overall height		1,560 mm (61 in)		
Wheel base		1011111		
Standard body	2,715 mm (107 in)			
Long body	2,865 mm (113 in)			
Tread				
Front	1,300 mm (51 in)			
Rear	1,300 mm	1,300 mm (51 in)		
Min. road clearance	195 mm (8 in)			
Min, turning radius				
Standard body	5.8 m (19 ft)			
Long body	6.1 m (20 ft)			
TIGHTENING TORQUE				
	N-m	ft-lb		
Engine - B2000				
Main bearing caps	84 ~ 90	61		
Connecting rod caps		61 ~ 65		
Oil pump sprocket	30 ~ 35			
Oil pan	7 ~ 10			
Culinder head	0	5 - /		

90 ~ 95

95 ~100

65 ~ 69

69 ~ 72

Oil pan Cylinder head Cold engine

Warm engine

			N-m	ft-lb
ı	Camshaft sprocket	70	~ 80	51 ~ 58
н	Distributor drive gear	70	~ 80	
1	Valve rocker arm cover		.5~ 2	
1	Crankshaft pulley		~150	
1	Inlet manifold		~ 26	14 ~ 19
1	Exhaust manifold		~ 29	
1	Spark plugs		~ 23	11 ~ 17
ı	Oil pressure switch Temperature gauge unit		~ 18	9 ~ 13
ı	Engine - B2200			
н	Cylinder head		~117	80 ~ 85
н	Cylinder head cover		- 4.5	
н	Connecting rod cap		~ 75	50 ~ 54
1	Main bearing cap		~117	80 ~ 85
	Camshaft thrust plate		~ 24	11.6~ 17.4
	Camshaft gear		~ 70	
4	Idle gear	23		16.6~ 23.1
ı	Injection pump drive gear		~ 70	29 ~ 51
ł	Rocker arm assembly	110	~ 117	80 ~ 85
н	Timing gear case		~ 24	11.6~ 17.4
ı	Timing gear cover Rear oil seal cap	15		
	Oil pan		~ 12	5.1~ 8.7
	Oil pipe (Oil pump)		~ 12	5.8~ 8.7
	Water pump		~ 24	11.6~ 17.4
	Crankshaft pulley		~250	145 ~ 181
i.	Temperature gauge unit	12	~ 18	8.7~ 13.0
	Oil pressure switch	12	~ 18	8.7~ 13.0
П	Glow plug	10	~ 15	7.2~ 10.8
1	Injection nozzle	60	~ 70	43 ~ 51
	Injection pipe flare nut	25	~ 30	18.1~ 21.7
1	Cooling fan		~ 24	11.6~ 17.4
	Intake manifold	16	~ 24	11.6~ 17.4
	Exhaust manifold		- 24	11.6- 17.4
	Exhaust pipe	27	- 31	19.5~ 22.4
	(to exhaust manifold) End plate	33	~ 48	23.9~ 34.7
	Clutch — 82200 Flywheel		~190	95 ~137
п	Clutch cover		~ 27	13.7~ 20.0
	Clutch - B2000 Flywheel			
	Clutch cover		~ 163	112 ~118 13 ~ 20
١,	Manual Transmission			
	Shift lock spring cap	10	~ 15	7 ~ 11
- 1	Plug for interlock pin hole		~ 15	7 ~ 11
	Control lever to control rod	28	~ 34	20 ~ 25
	Main shaft lock nut			
	4-speed	160	~240	116 ~174
	5-speed	130	~210	94 ~152
	Back-up light switch	28		20 ~ 33

# Rz Engine Bearing Torque Settings Nm

**Yi-Tong Ma** 

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