



- Position the piston with the special tool on the cylinder.
- Carefully slide the piston into the cylinder from the top.



Info

The piston rings should not catch or they will be damaged.



- Ensure that piston marking **A** faces the exhaust side.



- Thinly apply sealing compound to area **B**.

Lectite® 5810

- Position the cylinder base gasket.



- Mount dowels **1** and position cylinder base gasket **2**.



- Thread the timing chain through the timing chain shaft. Mount piston pin **3**.

12v7ti Service Manual

Detroit Diesel Corporation

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Detroit Diesel Corporation text.

12v7ti Service Manual:

Series 53 Service Manual Detroit Diesel Corporation,1990

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