#### INSPECTION

- Block motorcycle underneath frame, so that the wheel is raised off the ground.
- Turn the wheel through several rotations.
- See Figure 2-11. Mount a magnetic base dial indicator to the brake disc with the dial contact point on the end of the axle.
- Move the wheel from side to side to check end play.
  - Bearing passes inspection if the end play is less than 0.002 in. (0.051 mm).
  - Replace the bearings if end play is not within specification, or if there is drag, rough rotation, abnormal noise or anything unusual.



Figure 2-11. Wheel Bearing Inspection (Front Wheel Shown)

#### REMOVAL

PART NUMBER	TOOL NAME	
HD-44060-10	25 MM COLLET	
HD-44060A	WHEEL BEARING INSTALLER/REMOVER	

- Remove wheel from motorcycle. See 2.3 FRONT WHEEL: ALL BUT FLSTSB or 2.4 FRONT WHEEL: FLSTSB.
- If present, remove hub plate from wheel on opposite side of front brake disc.

#### MOTE

See Figure 2-13. Some wheel hubs may not provide adequate support for the puller bridge. In these cases center a used brake disc over the hub to support the puller bridge while removing the bearings.

 See Figure 2-12. Obtain WHEEL BEARING INSTALLER/REMOVER (Part No. HD-44060A) and assemble using 25 MM COLLET (Part No. HD-44060-10)

- Sparingly apply graphite lubricant to threads of forcing screw (1) to prolong service life and ensure smooth operation.
- Install nut (2), washer (3) and Nice bearing (4) on screw. Insert assembly through hole in bridge (5).
- Drop ball bearing inside 25 mm collet (6). Fasten collet and ball bearing to forcing screw.
- Hold end of forcing screw and turn collet to expand edges of collet.
- See <u>Figure 2.14</u>. When expanded collet has gripped bearing edges, hold end of forcing screw and turn the nut to remove bearing from wheel.
- Remove spacer from inside wheel hub.
- Repeat procedure for opposite side bearing. Discard all bearings upon removal.



Figure 2-12. Removal Tool

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