











- 5. Measure:
 - Sheave offset (a)

Use the Sheave Gauge (YS-91047). Out of specification → Replace.



Sheave Offset:

9.5 ~ 12.5 mm (0.37 ~ 0.49 in)

- 6. Adjust:
 - · Sheave offset

Sheave offset adjustment steps:

- Apply the brake to lock the secondary sheave.
- Remove the bolt (Secondary sheave) and secondary sheave ①.
- Adjust the sheave offset by adding or removing a shim ②.

Add shim	Offset i	s increased.
Remove shim	Offset is decreased.	
	Shim	n size
Part Number		Thickness
90201-252F1		0.5 mm (0.02 in)
90201-25527		1.0 mm (0.04 in)
90201-25526		2.0 mm (0.08 in)

 Install the secondary sheave and bolt (Secondary sheave).



Bolt (Secondary sheave): 60 Nm (6.0 m·kg, 43 ft·lb)

 Recheck the sheave offset. If out of specification, readjust the sheave offset.

NOTE:_

When adjusting the sheave offset, the secondary sheave free play (Clearance) should be adjusted. 2

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H Kauffman

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