	ITEM		STANDARD	SERVICE LIMIT
Crankshaft	Connecting rod side clearance		0.10 - 0.25 (0.004 - 0.010)	0.28 (0.011)
	Crankpin bearing oil clearance		0.032 - 0.062 (0.0015 - 0.0024)	0.070 (0.0028)
	Main journal bearing oil clearance		0.030 - 0.054 (0.0011 - 0.0021)	0.068 (0.0027)
	Runout			0.05 (0.002)
Shift fork,	I.D.		14.000 - 14.018 (0.5512 - 0.5519) 5.93 - 6.00 (0.233 - 0.236) 13.966 - 13.984 (0.5498 - 0.5506) 31.000 - 31.025 (1.2205 - 1.2215) 30.000 - 30.025 (1.1811 - 1.1821) 33.000 - 33.025 (1.2992 - 1.3002)	14.04 (0.553)
fork shaft	Claw thickness		5.93 - 6.00 (0.233 - 0.236)	5.83 (0.230)
	Shift fork shaft O.D.		13.966 - 13.984 (0.5498 - 0.5506)	13.956 (0.5494)
Transmission	C1 30.000 - 30.025 (1.	M4, M5	31.000 - 31.025 (1.2205 - 1.2215)	31.035 (1.2218)
		30.000 - 30.025 (1.1811 - 1.1821)	30.035 (1.1825)	
		C2/C3	33.000 - 33.025 (1.2992 - 1.3002)	33.035 (1.3006)
	Gear bushing O.D.	M4,M5	30.950 - 30.975 (1.2185 - 1.2195)	30.94 (1.218)
		C1	25.987 - 26.000 (1.0232 - 1.0236)	26.977 (1.0227)
		C2/C3	32.950 - 32.965 (1.2972 - 1.2978)	32.94 (1.297)
	Gear-to-bushing	M4, M5	0.025 - 0.075 (0.0010 - 0.0030)	0.095 (0.0037)
	clearance	C2/C3	0.035 - 0.075 (0.0014 - 0.0030)	0.095 (0.0037)
	Gear bushing LD.	M4	27.985 - 28.006 (1.1018 - 1.1025)	28.03 (1.104)
		C1	22.050 - 22.150 (0.8681 - 0.8720)	22.170 (0.8728)
		C:2/C:3	30.000 - 30.030 (1.1811 - 1.1823)	30.050 (1.1831)
	Mainshaft O.D.	at M4	27.959 - 27.980 (1.1007 - 1.1016)	27.940 (1.1000)
		clutch outer guide	27.980 - 27.993 (1.1016 - 1.1021)	27.970 (1.1012)
	Countershaft O.D.	at C1	21.980 - 21.993 (0.8653 - 0.8659)	21.97 (0.865)
		at C2/C3	29.959 - 29.980 (1.1795 - 1.1803)	29.94 (1.179)
	Bushing-to-shaft clearance	N44	0.005 - 0.047 (0.0002 - 0.0019)	0.067 (0.0026)
		C1	0.057 - 0.170 (0.0022 - 0.0067)	0.190 (0.0075)
		C2/C3	0.020 - 0.071 (0.0008 - 0.0028)	0.091 (0.0036)

FINAL DRIVE			Unit: mm (in
ITEN	n.	STANDARD	SERVICE LIMIT
Recommended final drive oil		Hypoid gear oil, SAE #80	
Final drive oil capacity	at disassembly	150 cm3 (5.1 US oz, 5.3 lmp oz)	_
	at draining	120 cm3 (4.1 US az, 4.2 lmp az)	
Final drive gear backlash		0.05 - 0.015 (0.002 - 0.006)	0.30 (0.012)
Backlash difference between m	neasurement		0.10 (0.004)
Ring gear-to-stop pin clearance		0.30 - 0.60 (0.012 - 0.024)	
Final drive gear assembly preload		0.2 - 0.4 N·m (2 - 4 kgf·cm, 1.7 - 3.5 lbf·ft)	

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