

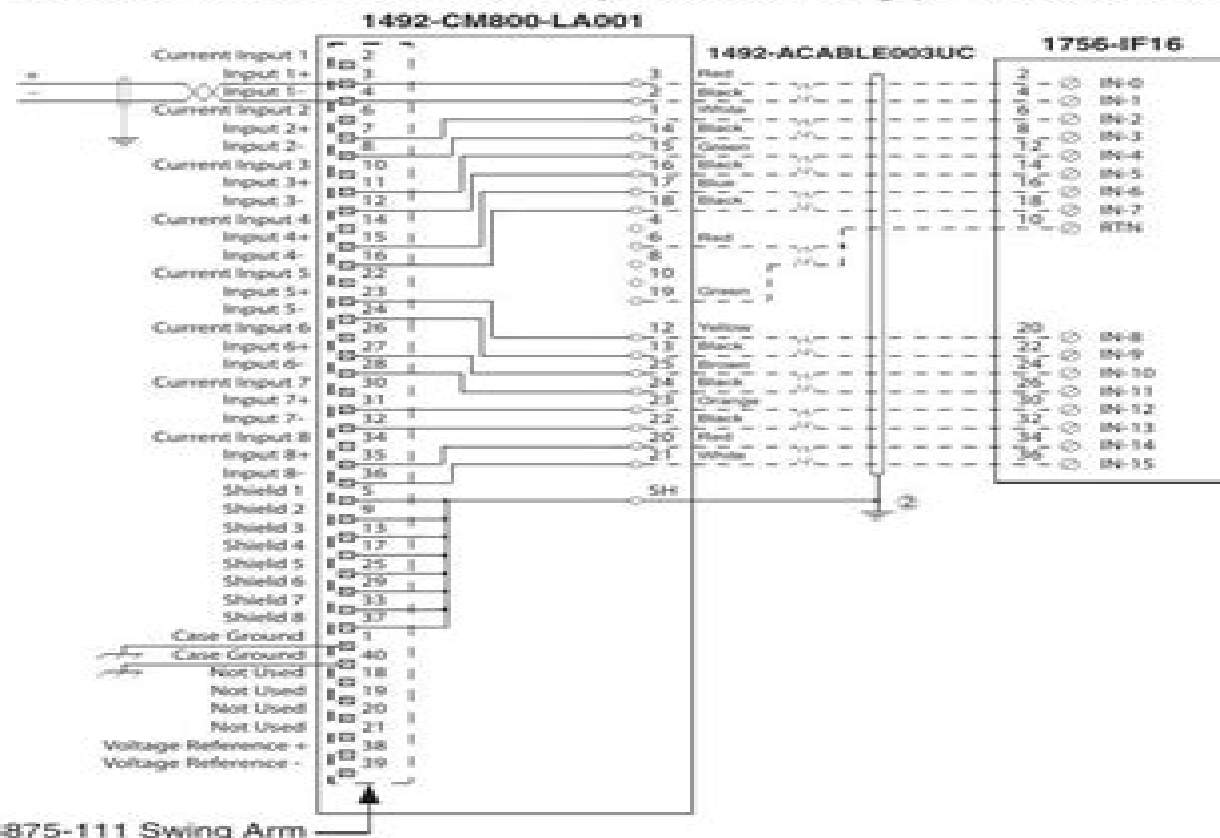
## IV. Conversion Module Wiring Diagram (Continued)



### WARNING

There are several key application considerations and system specifications (bottom of drawing) when using these components (conversion module, cable and output module). Read and understand these considerations before installation.

### Conversion: B875-111 to 1756-IF16 (Differential Voltage) with 1492-CM800-LA001



### Conversion Module Installation and Application Considerations

- ① The B875-111 indicated differential inputs. When it was configured for single ended inputs, it was referred to as a B877-111.
- ② **SHIELD GROUNDING:** For differential current analog inputs the B875-111 recommended grounding the field wiring shield at the B875-111 module. The 1492 conversion module accounts for this shield ground connection. The pre-wired cable used between the 1492-CM800-LA001 and the 1756-IF16 [1492-ACABLE003UD] provides a shield ground lug to ground the shield at the 1756 ControlLogix chassis, this must be connected.
- ③ The B875-111 recommended placing jumpers from UNUSED to USED analog input channels. These jumpers **MUST** be removed or they will result in improper operation.
- ④ The B875-111 analog input ranges were configured by DIP switches on the module. The appropriate range for the 1756-IF16 is configured by software.
- ⑤ This design assumes that all inputs on the B875-111 were connected to current transmitters. If there was a mix of current and voltage transmitters, then modification of the pre-wired cable [1492-ACABLE003UD] will need to occur at the 1756-IF16 terminal block. Refer to the 1756-IF16 Installation Manual for modification details.
- ⑥ **CASE GROUND:** If connected, remove this wire from the B875-111 terminal block, as it serves no purpose for the 1756-IF16.
- ⑦ Refer to your B875-111 and 1756-IF16 Installation and User Manuals for additional information concerning comparisons of module wiring, features, and configuration details.

[Reference Doc: 41170-766 (Version 03)]

# Allen Bradley 1756 If16 Manual

**CO Houle**



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