

Rocker Shafts, Rocker Arms, Rocker Case

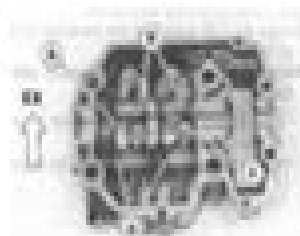
Rocker Case Installation

CAUTION

The cylinder head and rocker case are machined to fit together. Make sure they mate as used on a set.

- Install the rocker pins (A) and retaining springs (B) on each rocker shaft as shown.

(1) The correct rocker pin (A) on the shaft turned side is different from the other.



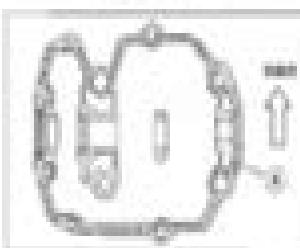
- Before applying the rocker shaft, be sure the O-ring is in place.

(1) Tighten the rocker shafts to the specified torque.

- Apply silicone sealant (A) to the rocker case mating surface and the bolt circumference of the plug as shown.

Sealant - Rensselaer Bond (Silicone Sealant) 1000-100

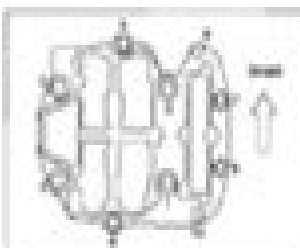
(1) Do not apply silicone sealant around the camshaft bearing.



- Tighten bolts on the both sides of the rocker case (A) on rear and middle.

- Tighten the rocker case bolts and nuts temporarily following the tightening sequence shown, and then tighten them to the specified torque.

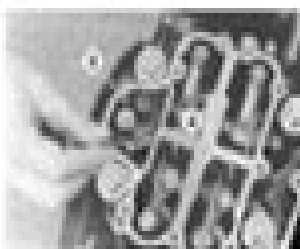
Torque - Rocker Case Bolt (10 mm) 16 Nm (11.8 ft-lbs)
Rocker Case Bolt (14 mm) 25 Nm (18.4 ft-lbs)
Rocker Case Bolt (16 mm) 33 Nm (24.2 ft-lbs)



- Replace the oil filter (A) with new ones.

- After installing the rocker case to the cylinder head, and engine oil.

Torque - Oil Filter Flange Bolt 10 Nm (7.2 ft-lbs)



Camshaft

Installation (Including Camshaft Timing Procedure)

Note: In p. 4-13 of the Shop Manual, verify that the camshaft model has different from timing.

Base Camshaft (Standard Model)

- Align the TDC mark with the crankcase (A) to position the belt pin at TDC.

- Engage the camshaft chain sprocket with the camshaft chain as shown.

Timing Mark (A) Crankshaft (Belt Surface) (B)
 0 Mark (A)

(1) Put the tension side (front side) of the chain tight to install the chain.

**Base Camshaft (Rearspring Model)**

- Align the TDC mark with the crankcase (A) to position the belt pin at TDC.

- Engage the camshaft chain sprocket with the camshaft chain as shown.

Timing Mark (A) Crankshaft (Belt Surface) (B)
 0 Mark (A)

(1) Put the tension side (front side) of the chain tight to install the chain.



2015 Yamaha Classic Service Manual

Clifford Lane



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Table of Contents 2015 Yamaha Classic Service Manual

1. Understanding the eBook 2015 Yamaha Classic Service Manual
 - The Rise of Digital Reading 2015 Yamaha Classic Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Yamaha Classic Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2015 Yamaha Classic Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Yamaha Classic Service Manual
 - Personalized Recommendations
 - 2015 Yamaha Classic Service Manual User Reviews and Ratings
 - 2015 Yamaha Classic Service Manual and Bestseller Lists
5. Accessing 2015 Yamaha Classic Service Manual Free and Paid eBooks
 - 2015 Yamaha Classic Service Manual Public Domain eBooks
 - 2015 Yamaha Classic Service Manual eBook Subscription Services
 - 2015 Yamaha Classic Service Manual Budget-Friendly Options
6. Navigating 2015 Yamaha Classic Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2015 Yamaha Classic Service Manual Compatibility with Devices
 - 2015 Yamaha Classic Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2015 Yamaha Classic Service Manual
 - Highlighting and Note-Taking 2015 Yamaha Classic Service Manual
 - Interactive Elements 2015 Yamaha Classic Service Manual
8. Staying Engaged with 2015 Yamaha Classic Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 2015 Yamaha Classic Service Manual
- 9. Balancing eBooks and Physical Books 2015 Yamaha Classic Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2015 Yamaha Classic Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2015 Yamaha Classic Service Manual
 - Setting Reading Goals 2015 Yamaha Classic Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2015 Yamaha Classic Service Manual
 - Fact-Checking eBook Content of 2015 Yamaha Classic Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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