

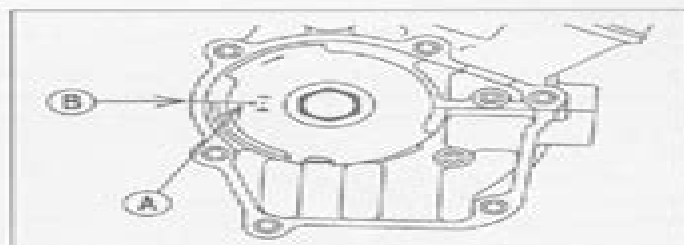
## Camshaft, Camshaft Chain

### Camshaft Removal

- Remove:
  - Cylinder Head Cover (see Cylinder Head Cover Removal)
  - Pickup Coil Cover
- Position the crankshaft at #1, 4 piston TDC.
  - [A] TDC mark for #1, 4 Pistons
  - [B] Timing Mark (crankcase halves mating surface)
- Remove:
  - Camshaft Chain Tensioner (see Camshaft Chain Tensioner Removal)
  - Rubber Gaskets and Cylinder Head Cover Gasket
  - Camshaft Cap Bolts
  - Chain Guide [A]
  - Camshaft Cap [B]
  - Camshafts [C]
- Stuff a clean cloth into the chain tunnel to keep any parts from dropping into the crankcase.

#### CAUTION

The crankshaft may be turned while the camshafts are removed. Always pull the chain taut while turning the crankshaft. This avoids kinking the chain on the lower (crankshaft) sprocket. A kinked chain could damage both the chain and the sprocket.

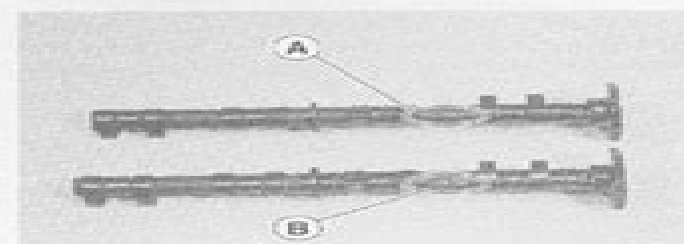
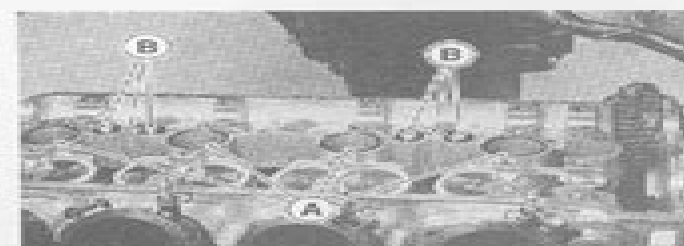


### Camshaft Installation

- Be sure to install the following parts.
  - [A] O-rings
  - [B] Pins
- Apply engine oil to all cam parts and journals.
- If a new camshaft is to be used, apply a thin coat of molybdenum disulfide grease to the cam surfaces.

#### NOTE

○ The exhaust camshaft has a 117 EX mark [A] and the inlet camshaft has a 117 IN mark [B]. Be careful not to mix up these shafts.



# 15 Zx6e Repair Manual

**British Motor Corporation. BMC  
Service Division**



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