Insert two M6 boits into the two threaded holes at the periphery of the bearing housing. Evenly and progressively tighten both bolts to draw the bearing housing and input shaft from the crankcase.



- 1. Bearing housing
- 2. M6 threaded holes
- 3. Transmission oil tube
- If required, the transmission oil tube can now be removed. Remove and discard the three oil tube O-rings.

Installation

- If removed, check the transmission oil tube for blockages and contamination. Carefully fit new O-rings to the transmission oil tube and insert the tube into the crankcase, ensuring the tag on the tube locates in the slot in the grankcase.
- Locate the input shaft to the upper crankcase, installing it through the aperture for the bearing housing.
- Fit the bearing housing into the aperture, by hand, as deeply as possible.

 Using the old fixings, evenly and progressively tighten them to draw the bearing housing into the upper crankcase until fully home. Remove and discard the fixings.



- 1. Bearing housing
- 2. Fixtings
 - 3. M6 threaded holes
 - 4. Transmission oil tube
 - Fit the retaining plate. Install new fixings and tighten to 12 Nm.



- 1. Fixtings
- 2. Retaining plate
- 3. Bearing housing
- Refit the selectors and shafts (see page 7-9).

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