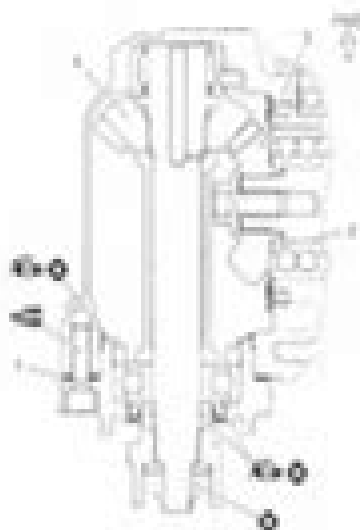


Secondary Gear Construction

Illustration



Illustration

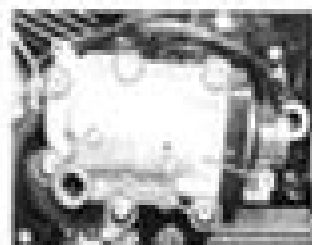
1. Bolt	1. Secondary gear case	2. Nut
2. Nut	4. Thrust plate	3. Thrust plate nut
3. Secondary gear case	4. Thrust plate	5. Thrust plate lock washer

Secondary Drive Gear Assembly Removal and Installation

Illustration

Removal

- 1) Move the swingarm assembly backward. Refer to "Swingarm Assembly Removal and Installation" in Section 2C (Page 12-2).
- 2) Remove the lower sensor. Refer to "Speed Sensor Removal and Installation" in Section 1C (Page 1C-1).
- 3) Remove the clutch release assembly. Refer to "Clutch Release Assembly / Push Rod Removal and Installation" in Section 1C (Page 1C-2).
- 4) Remove the secondary gear case (1).



- 5) Remove the thrust plate (2) and secondary drive gear assembly (3).



18-1 Drive Chain / Drive Train / Drive Shaft

Installation

Install the secondary drive gear assembly in the reverse order of removal. Pay attention to the following points:

- When installing the secondary drive gear assembly, align the pin "A" and hole "B" of the bearing.



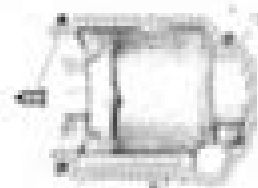
Illustration

- Apply sealant to the each mounting surface "C" and "D".

NOTE

- Make surfaces free from moisture, oil, dust and other foreign materials.
- Spread on surfaces thinly to form an even layer, and assemble the secondary gear case few minutes.
- Take between 10-15 min to apply any sealant to the oil hole, oil groove and bearing.

Sealant: 9900-2110 (SILICONE BOND 1210)



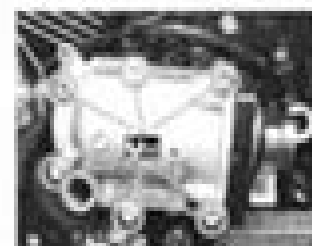
Illustration



- Install the secondary gear case and temporarily tighten the bolts to the specified torque.

Tightening torque

Secondary gear case bolt (Pinch bolt): 10 N·m (1.0 kgf·m, 11.2 ft·lb)



Illustration

- Apply a small quantity of the threadlock to the bearing housing hole, and tighten them to the specified torque.

Thread lock cement: 9900-2200 (THREAD LOCK CEMENT 1000)

Tightening torque

Secondary drive gear bearing housing bolt (Pinch bolt): 10 N·m (1.0 kgf·m, 11.2 ft·lb)

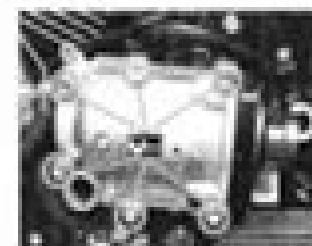


Illustration

- Tighten the secondary gear bolts to the specified torque.

Tightening torque

Secondary gear case bolt (Pinch bolt): 20 N·m (2.0 kgf·m, 18.4 ft·lb)



Illustration

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Table of Contents 2015 Suzuki C90 Service Manual

1. Understanding the eBook 2015 Suzuki C90 Service Manual
 - The Rise of Digital Reading 2015 Suzuki C90 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Suzuki C90 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a 2015 Suzuki C90 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Suzuki C90 Service Manual
 - Personalized Recommendations
 - 2015 Suzuki C90 Service Manual User Reviews and Ratings
 - 2015 Suzuki C90 Service Manual and Bestseller Lists

5. Accessing 2015 Suzuki C90 Service Manual Free and Paid eBooks
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 - 2015 Suzuki C90 Service Manual eBook Subscription Services
 - 2015 Suzuki C90 Service Manual Budget-Friendly Options
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 - 2015 Suzuki C90 Service Manual Compatibility with Devices
 - 2015 Suzuki C90 Service Manual Enhanced eBook Features
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 - Adjustable Fonts and Text Sizes of 2015 Suzuki C90 Service Manual
 - Highlighting and Note-Taking 2015 Suzuki C90 Service Manual
 - Interactive Elements 2015 Suzuki C90 Service Manual
8. Staying Engaged with 2015 Suzuki C90 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2015 Suzuki C90 Service Manual
9. Balancing eBooks and Physical Books 2015 Suzuki C90 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2015 Suzuki C90 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2015 Suzuki C90 Service Manual
 - Setting Reading Goals 2015 Suzuki C90 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2015 Suzuki C90 Service Manual
 - Fact-Checking eBook Content of 2015 Suzuki C90 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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