

REMOVING THE CAMSHAFT ASSEMBLIES

1. Align

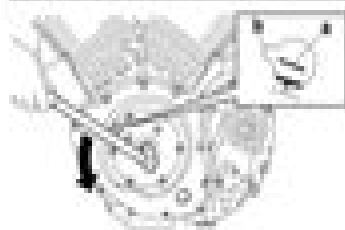
- T mark on the front cylinder camshaft sprocket
- (with the arrow mark on the front cylinder camshaft carrier)

Front cylinder

- Turn the crankshaft counterclockwise.
- When the front cylinder piston is at TDC on the compression stroke, align the TDC mark "a" on the generator rotor with the dot "b" in the generator cover.

TIP

To position the front cylinder piston at TDC on the compression stroke, align the T mark "c" on the camshaft sprocket with the arrow mark "d" on the front cylinder camshaft carrier.



2. Remove

- Front cylinder timing chain tensioner "f"

TIP

Never remove a timing chain tensioner when the engine is mounted.

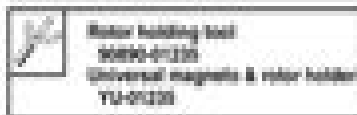


3. Remove

- Front cylinder camshaft sprocket

TIP

- While holding the camshaft sprocket with the rotor holding tool "f", loosen the camshaft sprocket bolts "g".
- To prevent the timing chain from falling into the crankcase, fasten it with a wire.

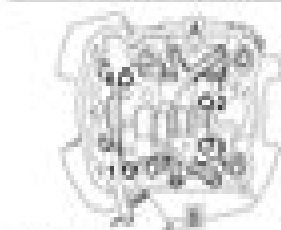


4. Remove

- Front cylinder camshaft assembly

TIP

Loosen the bolts in the proper sequence as shown.



- Intake side
- Exhaust side

5. Align

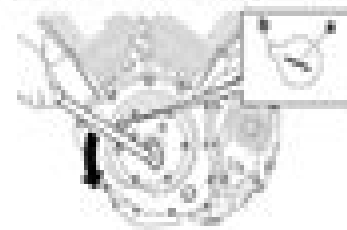
- T mark on the rear cylinder camshaft sprocket
- (with the arrow mark on the rear cylinder camshaft carrier)

Rear cylinder

- Turn the crankshaft counterclockwise from the front cylinder piston TDC by 300 degrees.
- When the rear cylinder piston is at TDC on the compression stroke, align the TDC mark "a" on the generator rotor with the dot "b" in the generator cover.

TIP

To position the rear cylinder piston at TDC on the compression stroke, align the T mark "c" on the camshaft sprocket with the arrow mark "d" on the rear cylinder camshaft carrier.



6. Remove

- Rear cylinder timing chain tensioner
- Rear cylinder camshaft sprocket
- Rear cylinder camshaft assembly

TIP

- Never remove a timing chain tensioner when the engine is mounted.
- Remove the parts using the same procedure as for the front cylinder camshaft assembly.

REMOVING THE ROCKER ARMS AND CAMSHAFTS

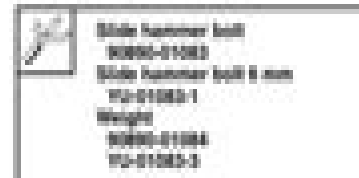
The following procedure applies to all of the rocker arms and camshafts.

1. Remove

- Intake rocker arm shaft
- Exhaust rocker arm shaft
- Intake rocker arm
- Exhaust rocker arm

TIP

Remove the rocker arm shafts with the slide hammer bolt "f" and weight "g".



2. Remove

- Cams "h"
- Camshaft "i"

TIP

Position the camshaft as shown in the illustration so that the camshaft keys will not catch on the camshaft carrier during removal.



2015 V Star Manual Torque

Joseph Potak

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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GM LS-Series Engines Joseph Potak, 2023-07-25 GM LS Series Engines The Complete Swap Guide 2nd Edition is the updated ultimate guide to installing General Motors LS V 8 in your muscle car hot rod racer or just about any project car

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