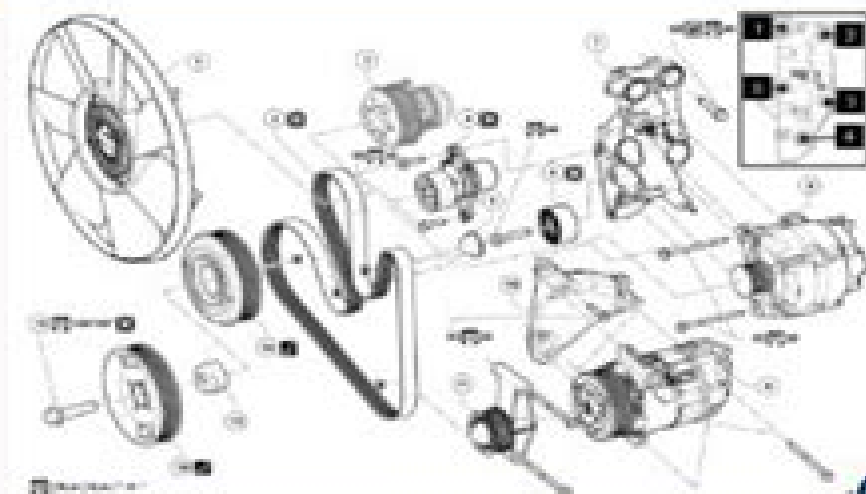
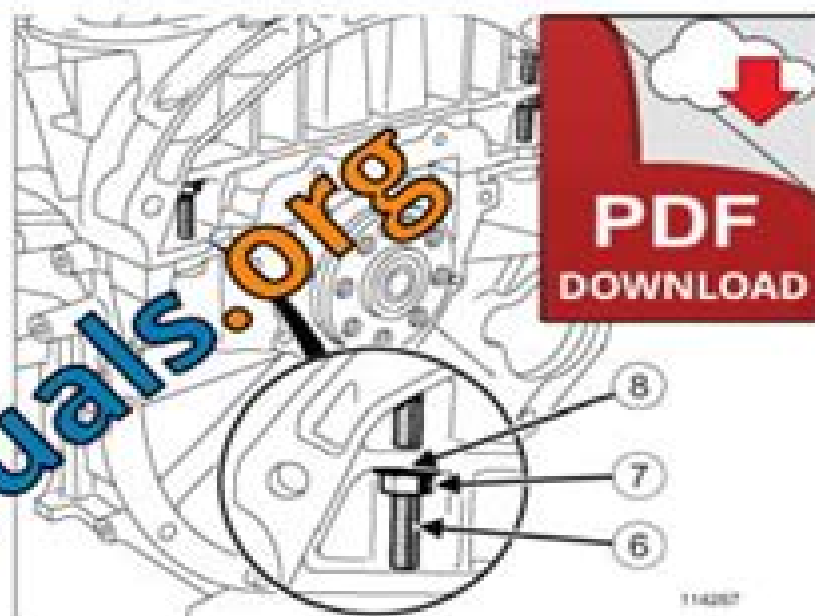
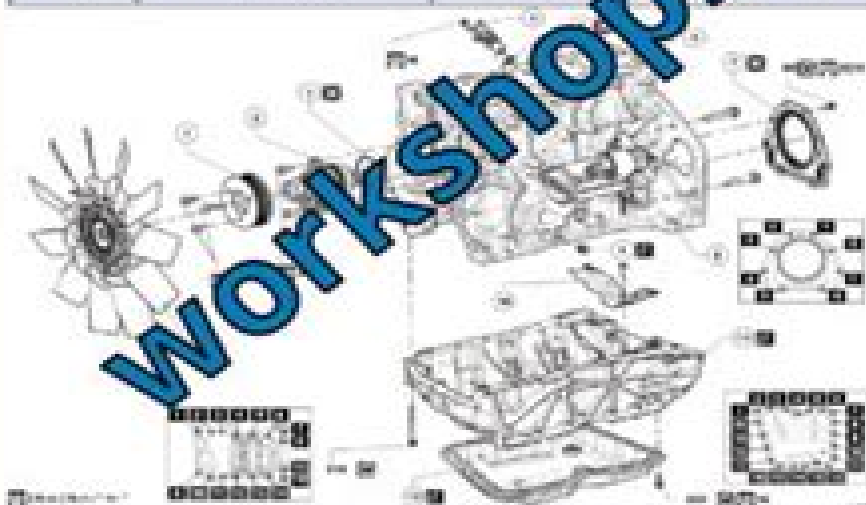


# Vauxhall Movano 2010-2018 Workshop Manual



| Torque specifications                                                                             |                             |                  |
|---------------------------------------------------------------------------------------------------|-----------------------------|------------------|
| For fasteners with an identified tightening torque value, refer to the table of standard torques. |                             |                  |
| Item                                                                                              | Description                 | Reference        |
| 1                                                                                                 | Engine timing belt assembly | 25 Nm (18 ft-lb) |
| 2                                                                                                 | Camshaft lock               | 25 Nm (18 ft-lb) |



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1a Fit two studs (1) (M16x40mm) and two nuts (2) (M16) (3) and two flat washers (4) (5 mm inner diameter - 14 mm outer diameter) in place of the cylinder block base plate bolts.

1b Tighten the nuts (3) until contact with the flat washers (4) and cylinder block base plate (5).

1c Detach the base plate from the cylinder block by gradually tightening the nuts (3).

1d Remove:

- the studs (1),
- the nuts (3),
- the washers (4).

1e Repeat steps 1a to 1c on the other side.

1f Repeat steps:

- the cylinder block base plate (5) (6 mm inner diameter - 14 mm outer diameter),
- the oil pump (6) (7) and oil pump drive (8).

1g Clean using Super cleaning agent for parts (9) (10) and accessories (11) (12) the joint surfaces:

- of the cylinder block base plate,
- of the cylinder block,
- of the timing cover.



## CAUTION

Do not scrape the joint faces of the aluminium, any damage caused to the joint face will result in a risk of leaks.

# 2015 Vauxhall Movano Workshop Manual

**John S. Mead**



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