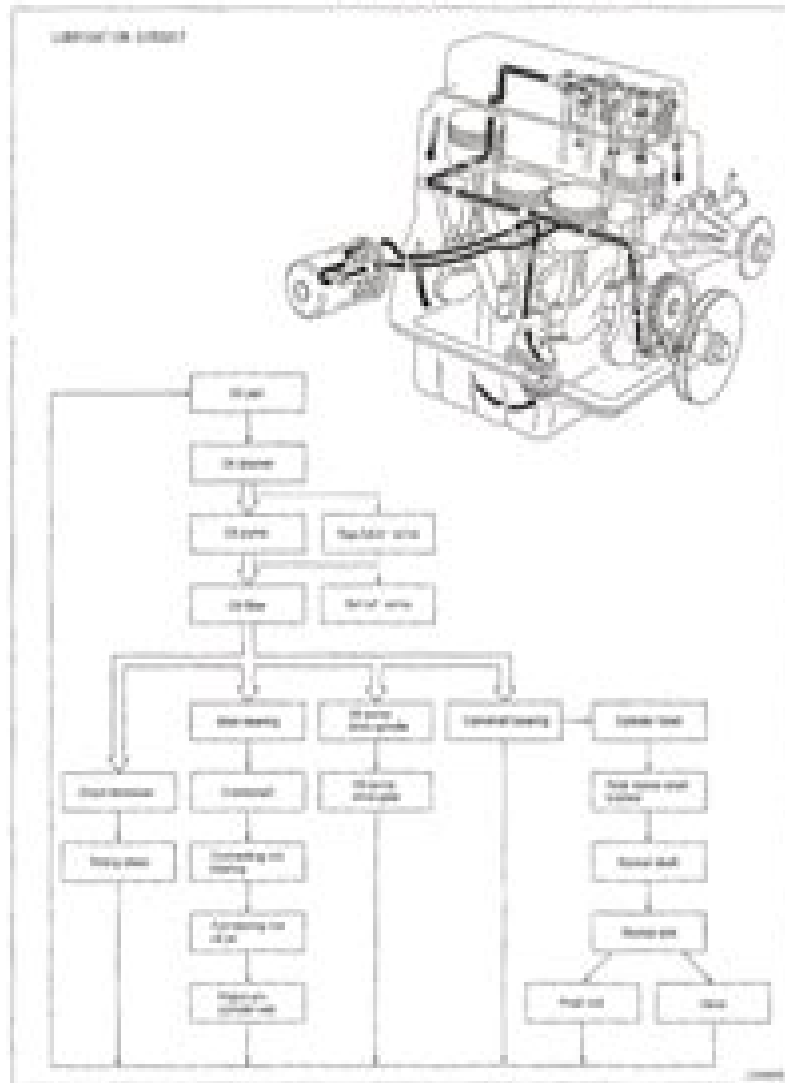


LUBRICATION SYSTEM

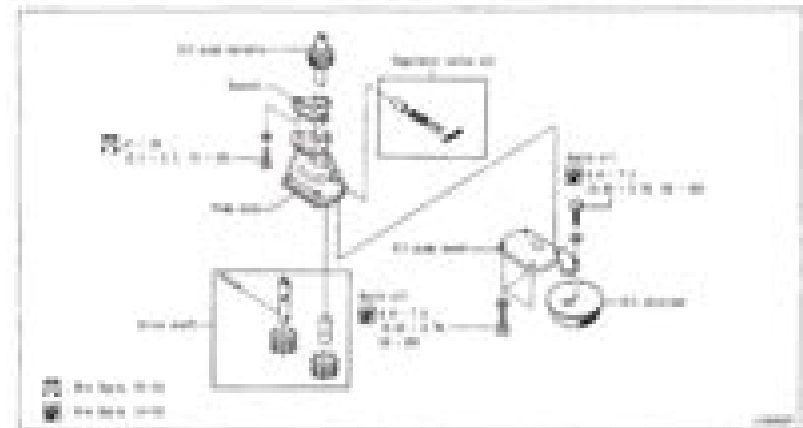
Lubrication Schematic Diagram



LC-4

LUBRICATION SYSTEM

Oil Pump
Component Parts Location



INSPECTION

1. Check the following items for wear or damage.

- Pump body and cover
- Pump gear section
- Timing spindle

The pump gear section and main body have no internal components that can be serviced separately. If the pump gear or main body is worn or damaged, replace the drive shaft assembly or oil pump assembly.

2. Inspect the clearance of the following parts using a feeler gauge.

If the clearance exceeds the specified limit, replace the drive shaft assembly or oil pump assembly.

Clearance between pump gear and main body:

0.4 mm (0.016 in) or less

Backlash of pump gear: 0.5 mm (0.020 in) or less

Pump gear clearance in vertical direction:

0.3 mm (0.012 in) or less



3. Inspect the regulator valve spring of the oil pump.

If damaged, replace the spring in pump assembly.

Free length: 41.5±1 mm (1.634±0.039 in)

Repair limit: 40.0 mm (1.575 in)

LC-5

20cb250 Factory Service Manual

Floyd Clymer



20cb250 Factory Service Manual:

Triumph Motorcycles Illustrated Workshop Manual 1945-1955 Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV

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