

### How to eliminate air from the fuel system

There are two methods to eliminate air from the fuel system according to the type of fuel injection pump fitted.

The standard method is used where the fuel injection pump has vent screws (A/C) and (B/T).

The self-vent method is used where the fuel injection pump has a self-vent feature. These pumps have a vent pipe (C/T) fitted between a connection in the top of the pump and the summer heat-off pipe. Vent screws are not fitted to these pumps.

If air enters the fuel system, it must be eliminated before the engine can be started.

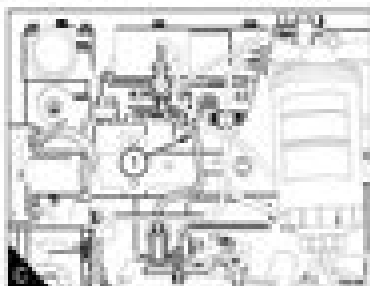
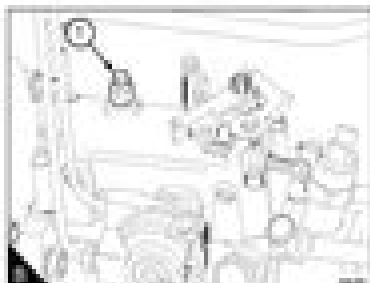
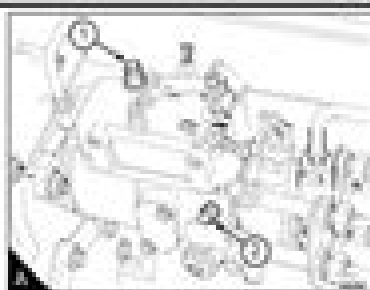
Air can enter the system if:

- The fuel tank is drained during normal operation.
- The low-pressure fuel pipes are disconnected.
- A part of the low-pressure fuel system leaks during engine operation.

If air enters the fuel system, it must be eliminated before the engine can be started.

In order to eliminate air from the fuel system, proceed as follows:

**Caution:** Do not allow fuel from the engine to contaminate the engine compartment. Put a drip tray under the engine and absorb all fuel in accordance with local instructions.



### Standard method to eliminate air from the fuel system

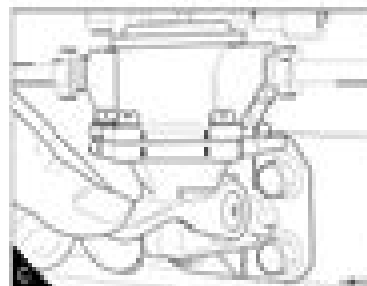
1 Loosen the vent plug on the top of the fuel element fuel filter (A/T). If a single element filter is used, loosen the tank connection bolt which is fitted on the top of the filter (B/T).

2 Operate the priming lever on the fuel lift pump (C) until fuel, free from air, comes from the filter vent point. Tighten the vent plug or tank connection bolt. **Note:** If the cam for the fuel lift pump is at the point of maximum lift, it will not be possible to operate the priming lever. In this situation, the crankshaft must be rotated one full.

3 Ensure that the manual stop controls is in the 'fuel' position. If an electrical stop controls is used, turn the start key to the 'W' position.

4 Loosen the vent screws in the fuel screw (C/C) for the hydraulic head. Operate the priming lever of the fuel lift pump until fuel, free from air, comes from the vent screw. Tighten the vent screw. Loosen the vent screw (B/T) on the gasketed cover. Operate the priming lever of the fuel lift pump until fuel, free from air, comes from the vent screw. Tighten the vent screw.

Continued



# 20duramax Diesel Users Manual

**A. K. Legg**



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